



Product Change Notification

Current Date: 27-Aug-2026

TE Connectivity

Product Change Notification: P-26-031159

PCN Date: 25-AUG-26

TE would like to inform you of the following change(s) to the listed TE Connectivity Product. In case of any further questions about this change(s), please contact your TE Connectivity Sales Engineer. Affected part, drawing and/or specification numbers are listed on the attached sheet(s).

General Product Description:

PLUG ASSY, KEY D, FA,CPA, HVA280-2PHI XE

Description of Changes

The manufacturing location of the outer housing sub component, supplied by an external vendor, has changed from Shanghai to Taicang. The new facility has been assessed and approved by TE Connectivity. The finished goods assembly location at TE Empalme remains unchanged. This change has no impact on the form, fit, or function of the affected part numbers.

Reason for Changes:

Product improvement. TE Supplier has no longer production activity in the previous location.

Estimated Dates:

Last Order Date (Obsolete Parts Only):

First Date To Ship (Changed Parts Only):

21-SEP-2026

Last Ship Date (Obsolete Parts Only):

Last Date for Mixed Shipments: (Changed Parts Only):

No Mixed Shipments

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
4-2103177-4	NO					

PRJ-25-000500326

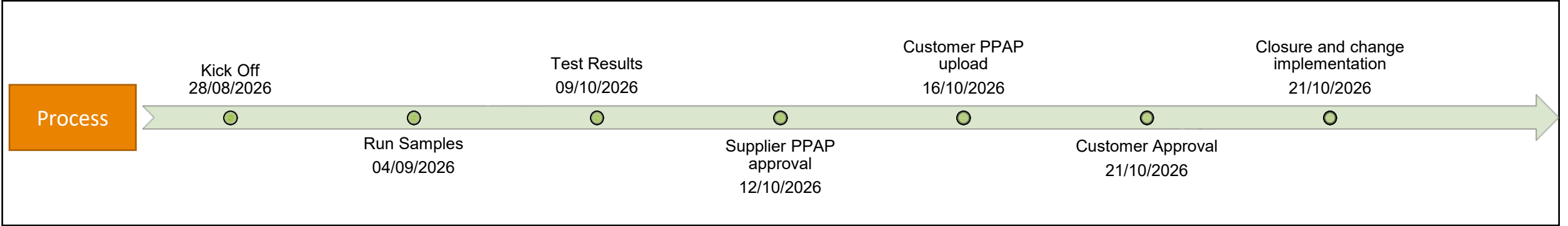
“Supplier Taicang Chiefland Relocation”

Date: 26/08/26

EVERY CONNECTION COUNTS



Supplier Taicang Chiefland Relocation



CHANGE SUMMARY

TE Supplier has changed his location from Shangai to Taicang, new building has been assessed and approved by TE only one part will be affected to this new location, no equipment change only building.

BEFORE AND AFTER COMPARISON

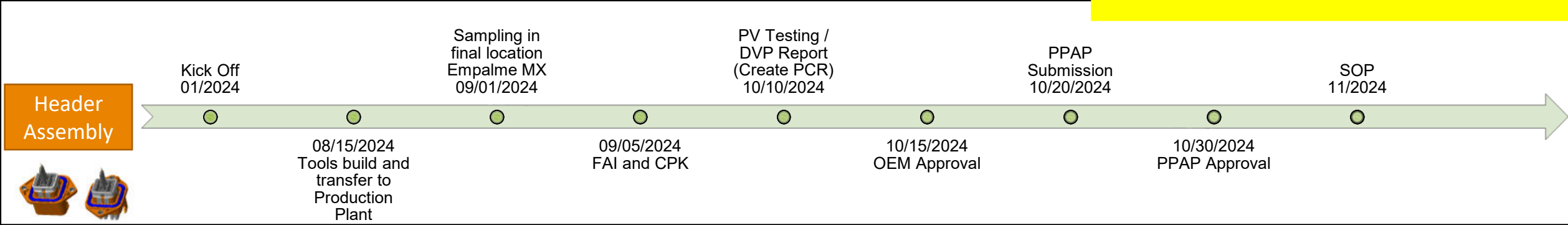


PPAP CHECKLIST

- 1. Design Records (Drawing/CAD/Specifications)
- 2. Authorized Engineering Change Documents
- 3. Customer Engineering Approval
- 5. Process Flow Diagram
- 6. Process FMEA (PFMEA)
- 7. Control Plan
- 8. Measurement System Analysis (MSA)
- 9. Dimensional Results
- 10. Material Test Results
- 11. Initial Process Studies (Cp/Cpk, Pp/Ppk)
- 12. Qualified Laboratory Documentation
- 17. Customer-Specific Requirements
- 18. Part Submission Warrant (PSW)

PRJ-24-000901647_HCStak 25 Capacity Line

EXAMPLE SLIDE
please remove before submitting.



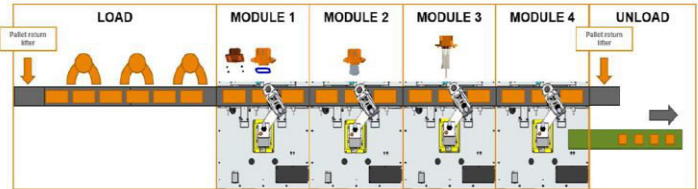
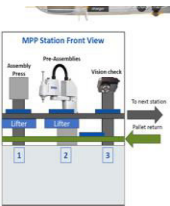
CHANGE SUMMARY

To increase assembly capacity due to market demand, we are developing a new MPP Assembly Line. This change is being driven by market demand and will take place in Empalme, MX. The implementation is scheduled for PPAP submission October 2024. The primary reason for this change is to address capacity constraints. We need confirmation on whether this change affects form, fit, or function; the parts will be validated according to USCAR-2 Environment Class T3, S3, V1. Additionally, it is important to confirm that this change will impact global demand, not just North American demand.

BEFORE AND AFTER COMPARISON

Eliminates Wasted Operator Actions

- Operators load components and package assemblies
- Consists of standard modules, each with three stations
 - Press to seat pre-positioned parts
 - Robot to move subassembly to next component
 - Inspection to verify operation
- Pallets designed to with tooling similar to the current assembly fixtures



PPAP CHECKLIST

- C-Drawing released in DSD
- Measurement System Analysis (Gage R&R)
- CPK Study
- PFMEA, CP, PF updated and available in DSD
- Material Certificate
- Dimensional Results base on C-Drawing
- PVPR
- Items required in testing
- IMDS
- Traceability of Tooling
- PTR Samples (how many?)

**CONNECT
LIKE THE WORLD
DEPENDS ON IT.
BECAUSE IT DOES.**

EVERY CONNECTION COUNTS

