



# Product Change Notification

Current Date: 04-Aug-2026

## TE Connectivity

Product Change Notification: P-26-030881

PCN Date: 24-JUL-26

TE would like to inform you of the following change(s) to the listed TE Connectivity Product. In case of any further questions about this change(s), please contact your TE Connectivity Sales Engineer. Affected part, drawing and/or specification numbers are listed on the attached sheet(s).

### General Product Description:

Multiple Part Numbers

### Description of Changes

Part numbers 638392-6, 638393-5, 638393-7, and 638394-5, currently processed through manual operations in cell AS-7075, will be transitioned to production on the automated equipment AS-8562

### Reason for Changes:

Product improvement. The transition to automated equipment improves process repeatability, reduces operator-dependent variability, increases efficiency and production capacity, and strengthens process control and quality performance. Process change will mitigate supply chain risk to TE & our customers. There will be no change to form, fit, or function of the parts involved in the process change.

### Estimated Dates:

Last Order Date (Obsolete Parts Only):

First Date To Ship (Changed Parts Only):

21-NOV-2026

Last Ship Date (Obsolete Parts Only):

Last Date for Mixed Shipments: (Changed Parts Only):

No Mixed Shipments

### Part Number(s) being Modified:

| Part Number              | Part Discontinued per PCN | Customer Drawing | Alias Part Number(s) | Substitute Part Number | Substitute Alias Part Number(s) | Description Of Difference |
|--------------------------|---------------------------|------------------|----------------------|------------------------|---------------------------------|---------------------------|
| <a href="#">638392-6</a> | NO                        |                  |                      |                        |                                 |                           |
| <a href="#">638393-5</a> | NO                        |                  |                      |                        |                                 |                           |
| <a href="#">638393-7</a> | NO                        |                  |                      |                        |                                 |                           |
| <a href="#">638394-5</a> | NO                        |                  |                      |                        |                                 |                           |

# P-26-030881 Transfer plug assemblies to WC AS-8562

Date: 25-Jun-2026

EVERY CONNECTION COUNTS



# Transfer plug assemblies to WC AS-8562 (Process change)

## Process

Kick Off  
25-Jun-26

Run samples  
29-Jun-26

Testing  
21-Sep-26

PPAP  
22-Sep-26

PPAP approval  
21-Nov-26

SOP  
21-Nov-26

## CHANGE SUMMARY

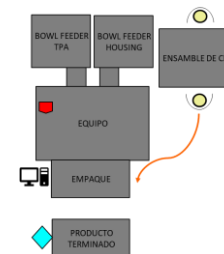
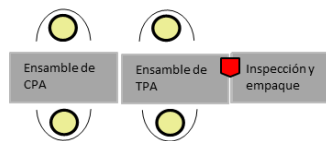
Transition from a manual to an automated process to improve repeatability and reduce operator-induced variation; this will support increased efficiency and enhanced product quality.

Process change will mitigate supply chain risk to TE & our customers.

There will be no change to form, fit, or function of the parts involved in the process change.

## BEFORE AND AFTER COMPARISON

- Improved repeatability and process consistency
- Reduced operator-dependent variability and human error
- Increased productivity and efficiency
- Optimized labor utilization (CPA-only operator involvement)
- Enhanced process control and reliability
- Improved product quality



## PPAP CHECKLIST

Gage R&R  
CPK Study  
PVPR

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**CONNECT  
LIKE THE WORLD  
DEPENDS ON IT.  
BECAUSE IT DOES.**

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EVERY CONNECTION COUNTS

