



Product Change Notification

Current Date: 27-May-2026

TE Connectivity

Product Change Notification: P-26-030197

PCN Date: 24-APR-26

TE would like to inform you of the following change(s) to the listed TE Connectivity Product. In case of any further questions about this change(s), please contact your TE Connectivity Sales Engineer. Affected part, drawing and/or specification numbers are listed on the attached sheet(s).

General Product Description:

PCN_A_01_Others

Description of Changes

Dear Customer, please be informed about an Agreement Product Change Notification (PCN). Further details can be found in attached presentation.

Other attachments:
[PCN details](#)
Reason for Changes:

Product improvement. We are going to optimize the marking of the parts, by changing the Marking System from Inkjet to Laser.

Estimated Dates:
Last Order Date (Obsolete Parts Only):

First Date To Ship (Changed Parts Only):

01-NOV-2026

Last Ship Date (Obsolete Parts Only):

Last Date for Mixed Shipments: (Changed Parts Only):

No Mixed Shipments

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
1904136-3	NO		"V23720-A0101-X014"			
2-1904070-2	NO		"V23720-A0001-A001"			
2-1904132-6	NO		"V23720-A0002-X006"			
2-1904136-4	NO		"V23720-A0101-X008"			
2-1904136-5	NO		"V23720-A0101-B001"			
2-2317670-1	NO		"V23720-A0112-B001"			
2340516-1	NO		"V23720-B0101-B001"			
2347569-1	NO		"V23720-A0001-X012"			
2385726-1	NO		"V23720-A0002-X015"			
2420542-1	NO		"V23720-A0102-X001"			
2420542-2	NO		"V23720-A0102-X001"			
4-1904065-7	NO		"V23720-A0002-A001"			
4-1904124-0	NO		"V23720-A0101-X005"			
6-1904149-9	NO		"V23720-A0001-X009"			
7-1904137-6	NO		"V23720-A0102-B001"			

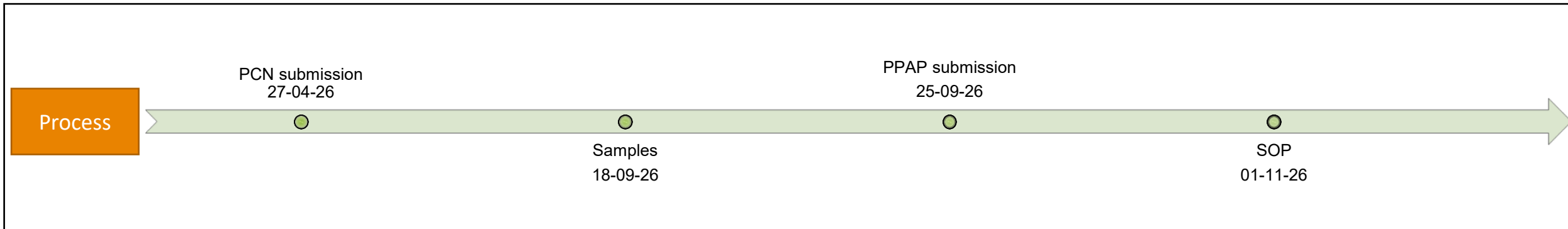
“P-26-030197 Process Change”

Date: 27-04-26

EVERY CONNECTION COUNTS



Name of the project (Process Change)



CHANGE SUMMARY

Process Change

Process change from Inkjet to Laser Marking

BEFORE AND AFTER COMPARISON

Current condition – Inkjet marking system

- Outdated marking system with several quality constraints
- Several CSR due to DMC not readable on customer site
- 1 FCC due to a unreadable DMC (trace needed)
- Process not stable
- P-FMEA rating: APH4 For legibility and reproduction from the operator web (DCC)

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Future State – Laser marking system

- Technology validated and approved on several other products (MEB)
- Precise and accurate marking
- Process stable and repeatable
- Modern Looking marking
- Action given by the team on last 8D report (R06 Issues)
- MEB P-FMEA rating: APH1 To enable and reproduce from the operator web (DCC)

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PPAP CHECKLIST

PPAP level 3 components

- Dimensional Report
 - Drawing
- Material Certificate
 - CPK
 - MSA
 - R&R
- PV Testings

**CONNECT
LIKE THE WORLD
DEPENDS ON IT.
BECAUSE IT DOES.**

EVERY CONNECTION COUNTS

