TTI INC Team

Please refer below for SEWS Change Notification.

- **Parts # Affected:** See below
- **Description:** see below
- **General Description:**) Due to tool ability issues at the tier 3 seal supplier, the seal material change described in SCR26-05-32 is being expedited, however at this time, the color will remain the same. GM has validated this material change through a signed validation report tied to GM ECR:7143375. This material change is for process improvement and does not affect customer functionality or introduce any customer risk. This material change is mandatory to continue seal production. This will be a running change as the pipeline of current inventory is depleted. Due to the abbreviated timing and the fact that this does not impact performance, samples and PPAP are not available. Current Material: DOW Chemical's Silastic HCM 18-1273-SL Silicone Rubber Orange New Material: DOW Chemical's Xiameter 23010-V Silicone Rubber Orange Per DOW Chemical: "HCM 18-1273-SL Orange is essentially based on 23010-V Orange. Approximately 98% of the formulation remains the same. The primary difference is an additional cure package representing less than 2% of the formulation.

This cure package was added mainly to improve processing in valve-gated molding. No significant impact on final physical properties or performance is expected. Both materials use the same lot acceptance criteria for initial mechanical properties.23010-V Orange has a long history of use in electrical connector seals."

- **Reason for Change:** er DOW Chemical: "HCM 18-1273-SL Orange is essentially based on 23010-V Orange. Approximately 98% of the formulation remains the same. The primary difference is an additional cure package representing less than 2% of the formulation.
- This cure package was added mainly to improve processing in valve-gated molding. No significant impact on final physical properties or performance is expected. Both materials use the same lot acceptance criteria for initial mechanical properties. 23010-V Orange has a long history of use in electrical connector seals.
- **Date of change proposed:** Oct. 2026

Full list

Part List	
Part Description	**Part Number**
GW12A05FAGR	61898448
GW12A05FBNA	61898449
GW12A05FCBR	61898450
GW12A05FDB	61898451
GW12A05FD2B	61898452
GW12A05FB2NA	61899615
FW12A05FBNA	61899772
FW12A05FDB	61899773
GW12A05FB3NA	61899781
GW12A05FC2BR	61899782
GW12A05FD3B	61930011
GW12A05MAGR	61886504
GW12A05MBNA	61886505
GW12A05MCBR	61886506
GW12A05MDB	61886507
GW12A05MD2B	61886508
GW12A05MB2NA	61887017
GW12A05MC2BR	61887018
FW12A05MBNA	61887405
FW12A05MDB	61887406

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If you receive any request to change the account that our company uses for receiving payments, you must obtain confirmation of such change by telephone call to our company's accounting department before initiating any transfer of money to the new account.

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