

Product change notification (PCN)

Title / short description	Axioline Smart Elements (AXL SE) - DT4I code printing
Affected article category	SPS and I/O systems
Change category	Marking
Change number	CDR260063-00
Reason for PCN/PDN Revision	

Purpose/objective of the change

Add DT4I code (Digital Twin for Industry) to product marking.

Detailed description of the change

As part of this product modification, the existing product marking will be supplemented with a DT4I code (QR code). The additional code contains a unique product identifier and is intended to improve traceability, automation, and digital processing throughout the entire supply chain.

- The current marking will be expanded to include a machine-readable DT4I code (QR code).
- There are no changes to the technical specifications, electrical properties, or mechanical dimensions of the product.
- The placement of the QR code remains within the existing marking area and does not affect the readability of the current information.

Identifying characteristics

Increase of the production batch (V/C)

Start of Production (SOP)	-	Last Time Delivery (LTD)	-
Effective date (EOP)	2026-08-21	End of Service (EOSR)	-
End of Sales (EOS)	-		

Short-term change (< 6 months) or discontinuation (< 12 months), due to:

- | | | |
|---|--|--|
| ☐ Software / Firmware Bugfix | ☐ Short-term delivery stop by supplier | ☐ Short-term recall by supplier |
| ☐ Force majeure | ☒ Product improvement with customer benefits | |
| ☐ Others | | |

Attachments

- CDR260063_Laser_printing_DT4I.pdf
- Material_list.csv
- PCN-CDR260063-00_EN

Material list

Item no.	Item Type	Hardware old	Firmware new	Item no.	Substitute item Type
1296378	AXL SE AI4 I 0-20	V/C:01	V/C:02		
1088062	AXL SE AI4 I 4-20	V/C:02	V/C:03		
1088104	AXL SE AI4 U 0-10	V/C:02	V/C:03		
1487836	AXL SE AI4 U -10-10	V/C:01	V/C:02		
1296372	AXL SE AO4 I 0-20	V/C:01	V/C:02		
1088123	AXL SE AO4 I 4-20	V/C:03	V/C:04		
1088126	AXL SE AO4 U 0-10	V/C:03	V/C:04		
1487835	AXL SE AO4 U -10-10	V/C:01	V/C:02		
1088131	AXL SE CNT1	V/C:02	V/C:03		
1088127	AXL SE DI16/1	V/C:03	V/C:04		
1105559	AXL SE DI16/1 NPN	V/C:02	V/C:03		
1285228	AXL SE DI4/2 110DC EA	V/C:04	V/C:05		
1348696	AXL SE DI4/2 48/60DC EA	V/C:02	V/C:03		
1438680	AXL SE DI8/2 48	V/C:02	V/C:03		
1398502	AXL SE DI8/2 EA	V/C:01	V/C:02		
1745229	AXL SE DIO16/1	V/C:00	V/C:01		
1088129	AXL SE DO16/1	V/C:03	V/C:04		
1105560	AXL SE DO16/1 NPN	V/C:02	V/C:03		
1181790	AXL SE DO4/2 2A EF	V/C:02	V/C:03		
1105562	AXL SE DOR2 W 230	V/C:02	V/C:03		
1398497	AXL SE DOR2 W 230 EA	V/C:03	V/C:04		
1768310	AXL SE DOR8 ISO	V/C:00	V/C:01		
1182185	AXL SE INC1 ASYM	V/C:02	V/C:03		
1088130	AXL SE INC1 SYM	V/C:04	V/C:05		
1088132	AXL SE IOL4	V/C:05	V/C:06		
1337223	AXL SE PD16 24V	V/C:03	V/C:04		
1337224	AXL SE PD16 GND	V/C:01	V/C:02		
1337225	AXL SE PD8/8 24V/GND	V/C:03	V/C:04		
1181787	AXL SE RS232	V/C:02	V/C:03		
1281866	AXL SE RS232 EA	V/C:03	V/C:04		
1507979	AXL SE RS232 EF	V/C:01	V/C:02		
1088128	AXL SE RS485	V/C:03	V/C:04		
1398499	AXL SE RS485 EA	V/C:00	V/C:01		
1507978	AXL SE RS485 EF	V/C:00	V/C:01		
1398500	AXL SE RTD2 PT100 EA	V/C:02	V/C:03		
1805590	AXL SE RTD4 EF	V/C:01	V/C:02		
1088106	AXL SE RTD4 PT100	V/C:02	V/C:03		
1182190	AXL SE RTD4 PT1000	V/C:01	V/C:02		

Item no.	Item Type	Hardware / Firmware		Item no.	Substitute item Type
		old	new		
1167159	AXL SE SC	V/C:02	V/C:03		
1088134	AXL SE SC-A	V/C:02	V/C:03		
1182068	AXL SE UTH4 EF	V/C:00	V/C:01		

CDR260063

Axioline Smart Elements (AXL SE) - DT4I code printing

DT4I-Code instead of serial number barcode and QR-Code

Old



New



[illegible]

Postcode/Zip Code	City	Phoenix Contact Item-Nr. (changed/discontinued article)
76106	FORT WORTH	1088129
76106	FORT WORTH	1088128
76106	FORT WORTH	1167159
76106	FORT WORTH	1182185
76106	FORT WORTH	1088104
76106	FORT WORTH	1088127
76106	FORT WORTH	1181790
76106	FORT WORTH	1105562
76106	FORT WORTH	1105559
76106	FORT WORTH	1088106
76106	FORT WORTH	1088134

Phoenix Contact Item Designation (changed/discontinued article)

AXL SE DO16/1

AXL SE RS485

AXL SE SC

AXL SE INC1 ASYM

AXL SE AI4 U 0-10

AXL SE DI16/1

AXL SE DO4/2 2A EF

AXL SE DOR2 W 230

AXL SE DI16/1 NPN

AXL SE RTD4 PT100

AXL SE SC-A

Item no.;Type;old;new;Substitute item;Replacement product designation;eCl@ss 13.0;

1296378;AXL SE AI4 I 0-20;V/C:01;V/C:02;;;27242601;

1088062;AXL SE AI4 I 4-20;V/C:02;V/C:03;;;27242601;

1088104;AXL SE AI4 U 0-10;V/C:02;V/C:03;;;27242601;

1487836;AXL SE AI4 U -10-10;V/C:01;V/C:02;;;27242601;

1296372;AXL SE AO4 I 0-20;V/C:01;V/C:02;;;27242601;

1088123;AXL SE AO4 I 4-20;V/C:03;V/C:04;;;27242601;

1088126;AXL SE AO4 U 0-10;V/C:03;V/C:04;;;27242601;

1487835;AXL SE AO4 U -10-10;V/C:01;V/C:02;;;27242601;

1088131;AXL SE CNT1;V/C:02;V/C:03;;;27242605;

1088127;AXL SE DI16/1;V/C:03;V/C:04;;;27242604;

1105559;AXL SE DI16/1 NPN;V/C:02;V/C:03;;;27242604;

1285228;AXL SE DI4/2 110DC EA;V/C:04;V/C:05;;;27242604;

1348696;AXL SE DI4/2 48/60DC EA;V/C:02;V/C:03;;;27242604;

1438680;AXL SE DI8/2 48;V/C:02;V/C:03;;;27242604;

1398502;AXL SE DI8/2 EA;V/C:01;V/C:02;;;27242604;

1745229;AXL SE DIO16/1;V/C:00;V/C:01;;;;

1088129;AXL SE DO16/1;V/C:03;V/C:04;;;27242604;

1105560;AXL SE DO16/1 NPN;V/C:02;V/C:03;;;27242604;

1181790;AXL SE DO4/2 2A EF;V/C:02;V/C:03;;;27242604;

1105562;AXL SE DOR2 W 230;V/C:02;V/C:03;;;27242604;

1398497;AXL SE DOR2 W 230 EA;V/C:03;V/C:04;;;27242604;

1768310;AXL SE DOR8 ISO;V/C:00;V/C:01;;;27242604;

1182185;AXL SE INC1 ASYM;V/C:02;V/C:03;;;27242604;

1088130;AXL SE INC1 SYM;V/C:04;V/C:05;;;27242605;

1088132;AXL SE IOL4;V/C:05;V/C:06;;;27242608;

1337223;AXL SE PD16 24V;V/C:03;V/C:04;;;27242610;

1337224;AXL SE PD16 GND;V/C:01;V/C:02;;;27242610;

1337225;AXL SE PD8/8 24V/GND;V/C:03;V/C:04;;;27242610;

1181787;AXL SE RS232;V/C:02;V/C:03;;;27242608;

1281866;AXL SE RS232 EA;V/C:03;V/C:04;;;27242608;

1507979;AXL SE RS232 EF;V/C:01;V/C:02;;;27242608;

1088128;AXL SE RS485;V/C:03;V/C:04;;;27242608;

1398499;AXL SE RS485 EA;V/C:00;V/C:01;;;27242608;

1507978;AXL SE RS485 EF;V/C:00;V/C:01;;;27242608;

1398500;AXL SE RTD2 PT100 EA;V/C:02;V/C:03;;;27242601;

1805590;AXL SE RTD4 EF;V/C:01;V/C:02;;;;

1088106;AXL SE RTD4 PT100;V/C:02;V/C:03;;;27242601;

1182190;AXL SE RTD4 PT1000;V/C:01;V/C:02;;;27242601;

1167159;AXL SE SC;V/C:02;V/C:03;;;27242692;

1088134;AXL SE SC-A;V/C:02;V/C:03;;;27242692;

1182068;AXL SE UTH4 EF;V/C:00;V/C:01;;;27242601;