

PCN

AO-PCN-2026-073-S

4LS10K SMT Transfer_Turnkey

01.09.2026

Dear Customer,

please review this **PCN** and provide your feedback in the **Customer approval form** (at the end of this PCN document) to your ams OSRAM sales partner before **01.10.2026**.

Your prompt reply will help ams OSRAM to assure a smooth and well executed transition. If ams OSRAM does not hear from your side by the due date, we will assume your (if you are a Distributor: and your customer's) full acceptance to this proposed change and its implementation.

ams OSRAM understands the time requirements your organization needs to approve this PCN. However, if you can provide ams OSRAM an estimated date your organization will have finalized this PCN review, ams OSRAM can use this date to plan continued production to secure your order needs during the transition time.

Your attention and response to this matter is highly appreciated.

Please direct your inquiries to your local Sales office.

Subject of change: 4LS10K SMT process transfer

Affected products: Q65114A3382 (4LS10k-5CIA FT SE)
Q65114A3381 (4LS10k-5MIA FT SE)

Description of change: As part of our continuous efforts to strengthen supply chain robustness for the 4LS product family, ams OSRAM will transfer the 4LS10K SMT process from the current supplier, Vierling, to our final assembly house, Focuz. The new setup will include full turnkey material procurement, with critical-to-quality (CTQ) items monitored and verified during assembly. No changes to the SMT specifications or product functionality are associated with this transfer. For further details, please feel free to contact ams OSRAM.

Time schedule for PCN material:
(after implementation of change):

Intended Start of delivery:	01.10.2026
-----------------------------	------------

Note:
Pre-PCN material: Products of current status, means before implementation of the changes as described in the PCN.
PCN material: Products with implementation of the changes as described in the PCN.

Customer approval form

AO-PCN-2026-073-S

4LS10K SMT Transfer_Turnkey

Please list product(s) affected in your application(s):

Please check the appropriate box below:

☐ Approval: We agree with the proposed change and accept start of the shipment upon availability of PCN material	☐ Not relevant: Change is not relevant for products in use.
--	---

☐ **Change cannot be accepted:**

- ☐ **We have objections:**
- ☐ **We request following Information:**
- ☐ **We request following Samples:**
- ☐ **Expected approval date:**
- ☐ **Volume requirements for Pre-PCN material:**

☐ **Remarks:**

Sender:

Company:

Address / Location:

Signature:

Date:

Please return this approval form to your Sales partner.