Product Change Notification

Date Issued :	October 08, 2026	**PCN Number :**	518681
Reason for Change :	Equipment Transfer, Production Transfer or Rearrangement		
PCN Subcategory:	EMR - Production Transfer		
Description of Change :	PSBU is transferring all Hetero molding (molds & presses) from Lincoln 3104 to Nogales 3105 over the next 18 months. There are approximately 450 molds and 18 presses to transfer. To facilitate this, a series of PCNs will be issued covering group of molds (approx 25-30 molds per group) which use the same resin.		
Assessment of Change :	First Article Inspection		
Planned Implementation Date :	April 08, 2027		
Customer Sample Availability Date:	November 24, 2026		

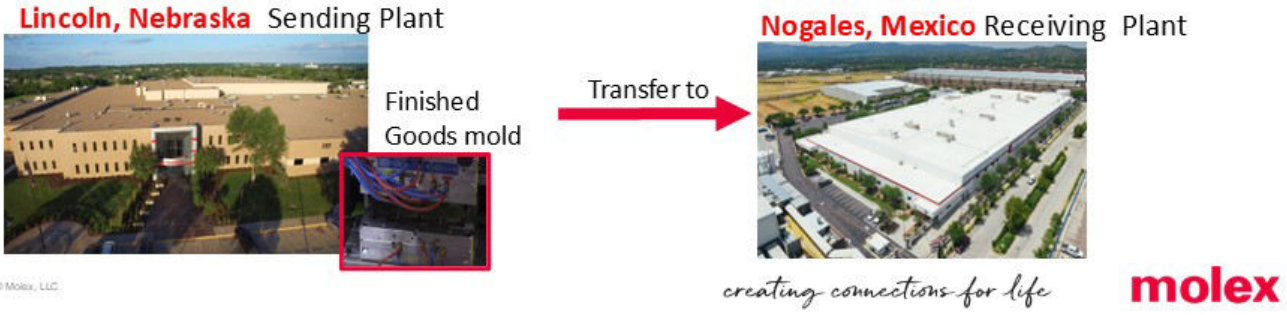
Last date to request Samples by Customer : November 13, 2026

Please note if Samples are not requested as per Customer Samples Request date, it may take additional 4-6 weeks to arrange Samples.

Traceability Code Markings / Date :	Product made after planned implementation date can contain the change

PCN OVERVIEW

- As a valued customer, Molex is notifying you we are continuing our manufacturing footprint optimization and production consolidation process between our US Lincoln, Nebraska and Nogales, Mexico plants.
- This large-scale mold transfer project will be divided into a series of small groups of tooling of either components or finished goods for logistical control and tracking. A Product / Process Change Notifications (PCN) like this one will be assigned to each tooling group and communicated to impacted customers.
- This PCN covers finished goods molds



PCN DETAILS

- **Some molded housings are considered Finished Goods and sold direct to customers without further processing or value added. Mold tooling for these Finished Goods will be transferred and the Country of Origin for these products will change from US to Mexico.**
  - No resin supplier changes are being made. The same resin supplier and resin manufacturing location used by Lincoln will also be used in Nogales.
  - Many resins are already used in the Nogales plant and the incremental usage increase poses no supply challenges.
- **Product Impact – none, no change to form, fit or function**
- **Qualification**
  - To ensure a complete and thorough qualification, all Finished Goods molds will be requalified after being transferred. At least one p/n will be qualified from each mold. Qualification p/n's, buffer stock quantity, transfer and implementation schedule can be found in the following chart.

PCN will be implemented once all required qualification/ validation has been completed and all necessary approvals have been obtained to this PCN

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PCN SCHEDULE

Planned Tool Transfer Date	Qualified Samples & Data Available	PCN Planned Implementation Date	Molex P/N	Description	Qual P/N	Planned Buffer Stock
10/16/2026	12/5/2026	3/5/2027	39012061	6CKT MINI FIT HOUSING 555906P		147500
			39012066	6CKT MINI FIT CRIMP PIN H 555906P210	X	45000
			469930600	MiniFitJr Plug w/Ears DR Glow Wire 6Ckt		5000
			469930610	MiniFitJr Plug w/Ears DR Glow Wire 6Ckt		0
			469990295	MiniFit 06Ckt Plug Hsg w/ears V-0 Black		115000
10/16/2026	12/5/2026	3/5/2027	39013023	MiniFitJrPlg FreeHng /DH V-2 2Ckt	X	2295000
			39013026	MiniFitJrPlg FreeHng /DH V2 Blk 2Ckt		45000
			39013029	MiniFitJrPlug /DH V-0 2Ckt 5559-02P1-210		972000
			469930201	MiniFitJr Plg FreeHng w/DH GW 2Ckt White		819000
			469930211	MiniFitJr Plg FreeHng w/DH GW 2Ckt Black		1818000
			469990275	MiniFitJr Plg /DH V-0 2Ckt Black		90000
10/16/2026	12/5/2026	3/5/2027	39013022	MiniFit Jr Rcpt DR V2 SideTabs 2Ckt		684000
			39013028	MiniFit Jr Rcpt DR V0 SideTabs 2Ckt	X	2631500
10/16/2026	12/5/2026	3/5/2027	39016026	MiniFit Jr Rcpt DR V2 SdTab Bk 2Ckt	X	0
9/18/2026	11/7/2026	2/5/2027	15060105	MINIFIT JR BMI PLG DLRW V-2 10CKT NAT		21000
			15060106	MINIFIT JR BMI PLG DLRW V-0 10CKT NAT	X	76000
			424751071	MINIFIT JR BMI PLG DLRW V-0 GW 10CKT BLK		17000
10/16/2026	12/5/2026	3/5/2027	436400302	MICROFIT 3.0 PLUG SR 3CKT OFFSET CKT	X	300000
10/2/2026	11/21/2026	2/19/2027	1727081004	MINI-FIT SIGMA DR REC HSG 2X2CKT	X	737000
			1727082004	MINI-FIT SIGMA DR REC HSG 2X2CKT		121000
10/2/2026	11/21/2026	2/19/2027	1727081008	MINI-FIT SIGMA DR REC HSG 2X4CKT	X	1344000
10/2/2026	11/21/2026	2/19/2027	2004531002	MINI-FIT SIGMA SR REC HSG 1X2CKT	X	132000
			2004531003	MINI-FIT SIGMA SR REC HSG 1X3CKT	X	2201600
10/2/2026	11/21/2026	2/19/2027	2004531004	MINI-FIT SIGMA SR REC HSG 1X4CKT	X	396000
			2004531005	MINI-FIT SIGMA SR REC HSG 1X5CKT		6000
			2004531006	MINI-FIT SIGMA SR REC HSG 1X6CKT		0
10/2/2026	11/21/2026	2/19/2027	1727081002	MINI-FIT SIGMA DR REC HSG 2X1CKT	X	288000
10/2/2026	11/21/2026	2/19/2027	1727081010	MINI-FIT SIGMA DR REC HSG 2X5CKT	X	142600
			1727081014	MINI-FIT SIGMA DR REC HSG 2X7CKT		14400
10/2/2026	11/21/2026	2/19/2027	1727081012	MINI-FIT SIGMA DR REC HSG 2X6CKT	X	224000

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PCN SCHEDULE CONT'D

Planned Tool Transfer Date	Qualified Samples & Data Available	PCN Planned Implementation Date	Molex P/N	Description	Qual P/N	Planned Buffer Stock
10/2/2026	11/21/2026	2/19/2027	1727621008	MINI-FIT SIGMA DR FREE HANG PLUG 2X4CKT	X	92000
			1727621010	MINI-FIT SIGMA DR FREE HANG PLUG 2X5CKT		79900
			1727621012	MINI-FIT SIGMA DR FREE HANG PLUG 2X6CKT		81900
			1727673008	MINI-FIT SIGMA DR PANEL MOUNT PLUG 8CKT		11900
			1727673010	MINI-FIT SIGMA DR PANEL MOUNT PLUG 10CKT		184500
			1727673012	MINI-FIT SIGMA DR PANEL MOUNT PLUG 12CKT		0
10/2/2026	11/21/2026	2/19/2027	1727673002	MINI-FIT SIGMA DR PANEL MOUNT PLUG 2CKT		0
			1727673004	MINI-FIT SIGMA DR PANEL MOUNT PLUG 4CKT		0
			1727673006	MINI-FIT SIGMA DR PANEL MOUNT PLUG 6CKT	X	0
10/2/2026	11/21/2026	2/19/2027	2004711002	MINI-FIT SIGMA SR FREE HANG PLUG 1X2CKT	X	160000
			2004711003	MINI-FIT SIGMA SR FREE HANG PLUG 1X3CKT		466400
			2004882002	MINI-FIT SIGMA SR PANEL MOUNT PLUG 2CKT		35200
			2004882003	MINI-FIT SIGMA SR PANEL MOUNT PLUG 3CKT		172800
10/2/2026	11/21/2026	2/19/2027	2004711004	MINI-FIT SIGMA SR FREE HANG PLUG 1X4CKT		0
			2004711005	MINI-FIT SIGMA SR FREE HANG PLUG 1X5CKT		0
			2004711006	MINI-FIT SIGMA SR FREE HANG PLUG 1X6CKT		0
			2004882004	MINI-FIT SIGMA SR PANEL MOUNT PLUG 4CKT	X	6600
			2004882005	MINI-FIT SIGMA SR PANEL MOUNT PLUG 5CKT		0
			2004882006	MINI-FIT SIGMA SR PANEL MOUNT PLUG 6CKT		0
10/2/2026	11/21/2026	2/19/2027	1727081016	MINI-FIT SIGMA DR REC HSG 2X8CKT		3000
			1727081018	MINI-FIT SIGMA DR REC HSG 2X9CKT	X	410400
10/2/2026	11/21/2026	2/19/2027	1727621014	MINI-FIT SIGMA DR FREE HANG PLUG 2X7CKT		0
			1727621016	MINI-FIT SIGMA DR FREE HANG PLUG 2X8CKT		0
			1727621018	MINI-FIT SIGMA DR FREE HANG PLUG 2X9CKT		0
			1727673014	MINI-FIT SIGMA DR PANEL MOUNT PLUG2X7CKT		0
			1727673016	MINI-FIT SIGMA DR PANEL MOUNT PLUG2X8CKT		2700
			1727673018	MINI-FIT SIGMA DR PANEL MOUNT PLUG2X9CKT	X	3200
9/18/2026	11/7/2026	2/5/2027	424741071	MINIFIT JR BMI PMRCPT DLRW V-0 GW 10CKT	X	15000
10/2/2026	11/21/2026	2/19/2027	1727621002	MINI-FIT SIGMA DR FREE HANG PLUG 2X1CKT	X	396200
10/2/2026	11/21/2026	2/19/2027	1727621004	MINI-FIT SIGMA DR FREE HANG PLUG 2X2CKT	X	122500
			1727622004	MINI-FIT SIGMA DR FREE HANG PLUG 2X2CKT		70000
10/2/2026	11/21/2026	2/19/2027	1727621006	MINI-FIT SIGMA DR FREE HANG PLUG 2X3CKT	X	480000
			1727622006	MINI-FIT SIGMA DR FREE HANG PLUG 2X3CKT		235200

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PCN Qualification and Validation Plan

- Below is the List of Part Numbers will be used for internal qualification & validation purposes.
- Samples and Qualification data will be provided upon request.

0015060106	0039012066	0039013023	0039013028	0039016026	0424741071
0436400302	1727081002	1727081004	1727081008	1727081010	1727081018
1727621002	1727621004	1727621006	1727621008	1727673006	1727673018
2004531002	2004531003	2004531004	2004711002	2004882004	

You may address inquires regarding this PCN by clicking on the below link
mailto:pcn_coordinator@molex.com?subject=PCN_Notification:518681
or contact your Local Sales Engineer.

Note: While responding, please retain " **PCN Notification: 518681** " in the e-mail Subject line for faster response.

Molex, LLC
2222 Wellington Court
Lisle, IL 60532
TEL (800) 786-6539
www.molex.com

PCN #	Customer #	Customer Name	Search Term	Molex Part #	Customer Material #
518681	103989	TTI INCORPORATED	TTI INC	0015060105	MOL15-06-0105
518681	103989	TTI INCORPORATED	TTI INC	0015060106	MOL15-06-0106
518681	103989	TTI INCORPORATED	TTI INC	0039012066	39-01-2066
518681	103989	TTI INCORPORATED	TTI INC	0039012066	MOL39-01-2066
518681	103989	TTI INCORPORATED	TTI INC	0039013022	39-01-3022
518681	103989	TTI INCORPORATED	TTI INC	0039013022	MOL39-01-3022
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518681	103989	TTI INCORPORATED	TTI INC	0039013028	39-01-3028
518681	103989	TTI INCORPORATED	TTI INC	0039013028	MOL39-01-3028
518681	103989	TTI INCORPORATED	TTI INC	0039013029	MOL39-01-3029
518681	103989	TTI INCORPORATED	TTI INC	0367691971	MOL36769-1971
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518681	103989	TTI INCORPORATED	TTI INC	0367691974	MOL36769-1974
518681	103989	TTI INCORPORATED	TTI INC	0367691976	MOL36769-1976
518681	103989	TTI INCORPORATED	TTI INC	0367692725	MOL36769-2725
518681	103989	TTI INCORPORATED	TTI INC	0367693303	MOL36769-3303
518681	103989	TTI INCORPORATED	TTI INC	0367693305	MOL36769-3305
518681	103989	TTI INCORPORATED	TTI INC	0367693306	MOL36769-3306
518681	103989	TTI INCORPORATED	TTI INC	0367693307	MOL36769-3307
518681	103989	TTI INCORPORATED	TTI INC	0469930211	MOL46993-0211
518681	103989	TTI INCORPORATED	TTI INC	0469930610	MOL46993-0610
518681	103989	TTI INCORPORATED	TTI INC	0469990275	MOL46999-0275
518681	103989	TTI INCORPORATED	TTI INC	1727081002	MOL172708-1002
518681	103989	TTI INCORPORATED	TTI INC	1727081008	MOL172708-1008
518681	103989	TTI INCORPORATED	TTI INC	1727081010	MOL172708-1010
518681	103989	TTI INCORPORATED	TTI INC	1727081012	MOL172708-1012
518681	103989	TTI INCORPORATED	TTI INC	1727081016	MOL172708-1016
518681	103989	TTI INCORPORATED	TTI INC	1727081018	MOL172708-1018
518681	103989	TTI INCORPORATED	TTI INC	1727621014	MOL172762-1014
518681	103989	TTI INCORPORATED	TTI INC	1727621016	MOL172762-1016
518681	103989	TTI INCORPORATED	TTI INC	1727621018	MOL172762-1018
518681	103989	TTI INCORPORATED	TTI INC	1727673014	MOL172767-3014
518681	103989	TTI INCORPORATED	TTI INC	1727673016	MOL172767-3016
518681	103989	TTI INCORPORATED	TTI INC	1727673018	MOL172767-3018
518681	103989	TTI INCORPORATED	TTI INC	2004531004	MOL200453-1004
518681	103989	TTI INCORPORATED	TTI INC	2004711002	MOL200471-1002
518681	103989	TTI INCORPORATED	TTI INC	2004882005	MOL200488-2005

City	State	Country	Sales Engineer Name	Sales Engineer email
FORT WORTH	TX	US	JOHN CRIMMINS	JOHN.CRIMMINS@MOLEX.COM
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FORT WORTH	TX	US	JOHN CRIMMINS	JOHN.CRIMMINS@MOLEX.COM

Opportunity #	Opportunity Item Lost Indicator

PCN No	Part List
518681	0015060105
518681	0015060106
518681	0039012061
518681	0039012066
518681	0039013022
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