



APTIV S&P MOBILITY SERVICES SPAIN, S.L.
Polígono Industrial de Landaben C/A s/n
31012 Pamplona (Navarra)
Spain

Customer Communication N°: 26003
Date : 16-Jul-26

From : Jon Sesma	Fax N° :
Phone N° : +34 948179119	E-mail : jon.sesma@aptiv.com

TRANSFER OF INJECTION MOLDS AND ASSEMBLY LINE FROM EPERNON (FRANCE) TO PAMPLONA (SPAIN)

This proposition is sent for :		Request for customer approval to transfer See document attached
	X	Transfer project information

As part of an Operation strategy, Connection Systems will transfer production as following

Detailed data regarding the Product/Process change

**GPO-T/109756 - PC 6V GEN4 connector transfer
from Epernon to Pamplona**



Transfer description	Equipment	Component name	From	To	Shipping point after transfer
	INJECTION MOLDS & ASSEMBLY LINE	PC 6V GEN4	EPERNON	PAMPLONA	PAMPLONA

Involved references	Aptiv PN	MVL ref	Description	Revision	This transfer will be done Without process change Without raw material change Without design change
	13846922	F843700	6W SICMA 1.5 CONN. BROWN	C (16/07/2014)	
	13885362	F643700	6W SICMA 1.5 CONN. YELLOW	C (16/07/2014)	
	13935410	F743700	6W SICMA 1.5 CONN. GREEN	C (16/07/2014)	
	33502275	F943700	6W SICMA 1.5 CONN. RED	C (16/07/2014)	
	33511993	F053700	6W SICMA 1.5 CONN. PURPLE	C (16/07/2014)	

Time Schedule							
cw16 to cw36		cw37	cw38 to cw45		cw45 to cw46	cw47	
Buffer stock building							
Training		Buffer stock coverage					
		Transfer					
			Ramp-up & qualification				
				PPAP			
					Customer sign-off		
						SOP	
							Deliveries

Transfer validation n	PPAP level 3 will be submitted for validation	Customer name				PPAP file will be sent upon request
	Further information :					

For further information, please contact following people :

	Name	E-mail address	Phone number
CS Sending Site	Delphine Boulet	delphine.boulet@aptiv.com	+33 611369644
CS Receiving Site	Jon Sesma	jon.sesma@aptiv.com	+34 948179119
Quality engineer (PPAP)	Iñigo Garmendia	inigo.garmendia@aptiv.com	+34 948179152



Customer Communication N°:

26003

Date :

16-Jul-26

Object: DELPHI external communication about a production transfer

Approval Request
(Before project launching)

This transfer needs your approval before launching.

This document completed with your opinion and potential comments must be returned to us.

Desired respond date : within 2 weeks after reception

Company Identification	Name	Function	Date	Approval	Refusal	Signature
Comments:						

Without any respond from your side, we will consider one month after sending of this communication, that you give a tacit approval of this transfer approval request.

Customer acknowledgement

Date :

by

16th July 2026

Jon Sesma
Transfer Manager

CUSTOMER COMMUNICATION

**TRANSFER OF PC 6V GEN4 CONNECTOR FAMILY FROM
EPERNON PLANT TO PAMPLONA PLANT**



• **A P T I V** •

Content

- **Project Scope**
- **Back-Ground & Transfer reason**
- **Transfer assumptions**
- **Transfer timing**
- **Qualification plan**
- **Involved references**
- **Safe launch**

Project Scope

- As per IATF 16949 and Change Management, here after to inform our OEM's and Harness Makers Customers about production transfer of PC 6V GEN4 connector family from Epernon plant to Pamplona plant.

- Quality Plan Scope:

Aptiv will follow usual Quality Standards applicable in the Industry.

Current Production location :

Epernon plant (France)

New Production Location :

Pamplona plant (Spain)



Confidential

Back-Ground & Transfer reason

- PC 6V GEN4 connector family is currently produced by Aptiv Epernon plant (molding + assembly).
 - Epernon plant needs more free capacity to produce HV connectors, whose demand keeps increasing in the last months and this trend is expected to continue in the future.
 - Aptiv CS Pamplona will use same raw materials and suppliers as currently being used by Aptiv CS Epernon.
-
- **Current Production location** : Aptiv CS Epernon plant (France)
 - **New Production Location** : Aptiv CS Pamplona plant (Spain)

Transfer Assumptions

Transfer Assumptions are the following:

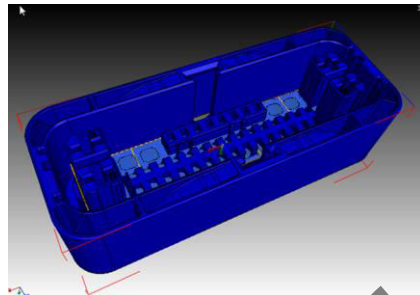
- Aptiv CS Epernon will build buffer stock to ensure shipments during this transfer.
- Buffer stock will cover the demand of around 10 weeks for the related PN's.
- PPAP package level 3 will be shared with customers.
- Signed PSW (PPAP approval) will be sent by customers **2 weeks** after receiving PPAP package from Aptiv CS Pamplona.
- Transfer will be handled as a running change: Aptiv CS Pamplona will not start supplying parts until buffer stock in Aptiv CS Epernon is finished.
- Aptiv PC&L teams in Pamplona and Epernon will coordinate and inform every customer plant when exactly they have to change orders from Aptiv CS Epernon to Aptiv CS Pamplona.

Transfer timing

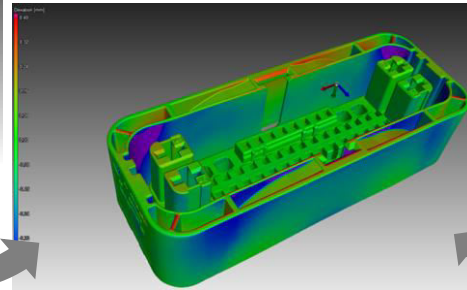
<i>cw16 to cw36</i>	<i>cw37</i>	<i>cw38 to cw45</i>	<i>cw45 to cw46</i>	<i>cw47</i>
Buffer stock building				
Training	Buffer stock coverage			
	Transfer			
		Ramp-up & qualification		
			PPAP	
			Customer sign-off	
				SOP
				Deliveries

Qualification plan

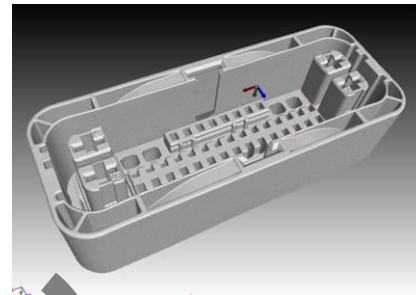
- **Visual comparison of samples before and after the transfer**
 - Geometry
 - Surface check
 - Markings check
- **Dimensional comparison of samples before and after transfer (Computer Tomography)** – comparison of samples before and after the transfer done with the help of VG Metrology software. CT comparison method shows geometrical differences between samples with the help of color scale.



Pic 1. CT scan of samples before transfer



Pic 3. Nominal/Actual Comparison – color scale shows differences level.



Pic 2. CT scan of samples after transfer

Above listed points will allow us to assure that samples have comparable functionality status

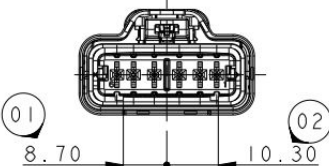
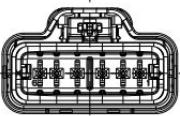
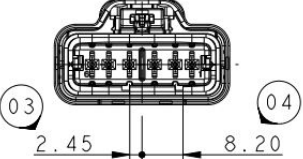
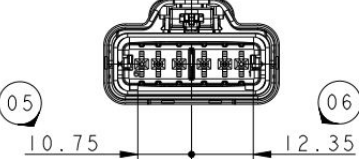
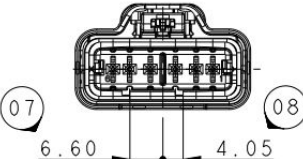
Qualification plan

- **Measurement report according to customer drawing**
 - With parts before and after transfer
- **Fit and Function testing**
 - Product validation testing in laboratory according to OEM specification.

Above listed points will allow us to assure that samples have comparable functionality status

Involved references

■ PC 6V GEN4 connectors family (5 codings)

			CODING POSITION TOLERANCES ± 0.05 SCALE 1:1	
RED coding	PURPLE coding	-	COLOUR CODING	
F943700	F053700	-	PART NUMBER	MVL
A	A	-	PART REVISION	
33502275	33511993 (c)	-	PART NUMBER	DELPHI
01	01	-	PART REVISION	
			TOLERANCES ± 0.05 SCALE 1:1	
BROWN coding	GREEN coding	YELLOW coding	COLOUR CODING	
F843700	F743700	F643700	PART NUMBER	MVL
A	A	A	PART REVISION	
13846922	13935410	13885362	PART NUMBER	DELPHI
01	01	01	PART REVISION	

■ Drawing:



13889693_CUS05_ S01

Involved references

- **Price**
Price will not change.
- **Packing**
Packing will not change.
- **Delivery**
The serial products delivery point will be Aptiv CS Pamplona (Now it is Aptiv CS Epernon).
Customers to pick the goods from Pamplona.

Safe launch

Before the transfer:

- Measurement of all parts according to customer drawing.
- Ensure flawless transportation of injection molds and assembly stations to new location.

After the transfer:

- Assembly stations validation.
- Injection molds validation.
- Reinforce controls on the start up: 100% sorting of first production for each part number.
- Perform full measurement report according to customer drawing and comparison of parts before and after transfer to start delivery (see slide 7 for more details).

Thank you.

A



DATE (MONTH: YEAR)-



(2)

INTERIOR SHROUD'S DEFORMATION IS -
ACCEPTED TO 0.3MM (MAXIMUM)



ORIENTATION OF REAR GRID : 

A

FOR INFORMATION ONLY

OLD REVISIONS
ANCIENS INDICES

[illegible]

Dear Customer,

I would like to inform you about transfer of PC 6V GEN4 connector family from Epernon plant (France) to Pamplona plant (Spain).

Find below the connectors affected by this change:

Customer Name	Customer PN	MVL Ref. (old PN)	Aptiv PN (new PN)	Description
TTI	FCAF843700	F843700	13846922	6W SICMA 1.5 CONN. BROWN
	FCAF643700	F643700	13885362	6W SICMA 1.5 CONN. YELLOW
	N/A	F743700	13935410	6W SICMA 1.5 CONN. GREEN
	N/A	F943700	33502275	6W SICMA 1.5 CONN. RED
	N/A	F053700	33511993	6W SICMA 1.5 CONN. PURPLE

Aptiv CS Pamplona will take care of the production and delivery of this parts from around **CW47/2026** onwards.

Since this is a running location change, it will take place once stock in Epernon is finished.

PC&L teams in Pamplona and Epernon will coordinate and inform customer when orders must be changed from Epernon to Pamplona.

Find attached PCN file and presentation regarding this change.

Please share this information with customer and keep us informed about their feedback.

If you have any question don't hesitate to contact me.

Many thanks in advance.

Best regards,

Jon Sesma

Engineering Department