

Engineering Change Request		ECR Number		R10690W
Initiator:		David.Duan		Date: 2026.09.21
Part number description				
Item	K3 Code material part numbers	Drawing/ Doc Number	Version of current related document	New Version
1	Please see the attachment for details.	Please see the attachment for details.	Please see the attachment for details.	
Reason of change:				
☐ Customer requirement (list the feasibility analysis of customer specification: _____)				
☒ Supplier request (list the PCR number: <u>PCR00136</u>)				
☐ internal improvement ☐ corrective ☐ other				
<u>Please describe here in detail: Due to the enforcement of new national standard GB/T33594-2025, the supplier will update cable markings to meet standard requirements. Only marking is modified; other items and original cable performance are unaffected.</u>				
Change level and impact assessment (Please tick in the appropriate position)				
Change level	Change content	Concerned area(Shenzhen, Hermosillo, Chennai)	Whether to notify the customer	
Level 1	☐ Operator change		☐ It is not necessary to notify the customer for approval	
	☐ Correct the clerical errors of the drawing, BOM, etc., and this change will not affect the production process			
Level 2	☐ Change of Main production equipment or tools/Jigs		☒ <u>Customers should be notified for approval</u> ☐ <u>It is not necessary to notify the customer for approval, the reasons are as follows:</u>	
	☐ Change of main measuring equipment or tools/Jigs			
	☐ Appearance changes that do not affect product functions			
	☐ Changes in production process or processing technology			
	☐ Product structure or specification changes that have not been transferred to mass production			
	☐ Product structure or specification changes that have been transferred to mass production			
	☒ Supplier's production process change or supplier's production site change or addition or replacement of suppliers			
Level 3	☐ Change of production site		☐ Customers should be notified for approval	
	☐ Product material changes			
	☐ Change of packaging method			
	☐ Changes proposed by the customer			

Amphenol PCD

Before change Printed Content 1. 32A 1P 4SQ Gen2 potting △ 62893 IEC 123 EVC H07BZ5-F 3G4+1×0.5 450/750V IEC 62893-3 EN 50620 CQC EV-EYU 450/750V 3×4+1×0.5 GB/T 33594-2017 Amphenol PCD (批次号) 米数 2. 32A 3P 4SQ Gen2 potting △ 62893 IEC 123 EVC H07BZ5-F 5G4+1×0.5 450/750V IEC 62893-3 EN 50620 CQC EV-EYU 450/750V 5×4+1×0.5 GB/T 33594-2017 Amphenol PCD (批次号) 米数		After change Printed Content 1. 32A 1P 4SQ Gen2 potting △ 62893 IEC 123 EVC H07BZ5-F 3G4+1×0.5 450/750V IEC 62893-3 EN 50620  EV-EYU 450/750V 3×4+1×0.5 GB/T 33594-2025 Amphenol PCD (批次号) 米标 注意高温烫伤 2. 32A 3P 4SQ Gen2 potting △ 62893 IEC 123 EVC H07BZ5-F 5G4+1×0.5 450/750V IEC 62893-3 EN 50620  EV-EYU 450/750V 5×4+1×0.5 GB/T 33594-2025 Amphenol PCD (批次号) 米标 注意高温烫伤	
Disposition of old materials ☐ Rework ☒ Use as it is ☐ scrap ☐ Other (please describe): _____. ☐ N/A		Expect date to switch to new material	
		<u>2026.11.15</u>	
Approval by the supervisor of requester.: 		Approval by the head manager of the request dept.: 	
Customer approval: ☐ Approved ☐ No approved ☐ Conditional approval (please describe) : Signature: _____ Date: _____			
Remark:			

Dear Customer,

Due to the enforcement of new national standard GB/T33594-2025, the supplier will update cable markings to meet standard requirements. **Only marking is modified; other items and original cable performance are unaffected.**

Attached pls find the ECR, pls kindly note and help inform your end customer to sign back within 2 weeks if no problem, no response **within 2 weeks** will be deemed as consent.
Thank you

Related your PN as below:

P/N	Description
P08B012715	TYPE2 CONNECTOR 3P 32A 480V 5M 4SQ
P08B012716	TYPE2 CONNECTOR 3P 32A 480V 10M 4SQ
HVCOSMR6PF704L5000	IEC VEHICLE CONNECTOR/3P 32A/4SQMM WIRE/L=5M/POTTING/HVCOSMR6PF704L5000
HVCOSMR6PF504L5000	IEC VEHICLE CONNECTOR/1P 32A/4SQMM WIRE/L=5M/POTTING/HVCOSMR6PF504L5000
P08B012713	TYPE2 CONNECTOR 1P 32A 250V 5M 4SQ
P08B012714	TYPE2 CONNECTOR 1P 32A 250V 10M 4SQ

Amphenol PCD Shenzhen holiday schedule for Mid-Autumn Festival and China's National Day as below:

Mid-Autumn Festival: Sep 25 - Sep 27

National Day: Oct 1 - Oct 7

Sandy Xia | Amphenol PCD Shenzhen