Amphenol PCD

Engineering Change Request		ECR Number	R10700W
Initiator:	Barry	Date:	Sep 24, 2026

Part number description

Item	K3 Code material part numbers	Drawing/ Doc Number	Version of current related document	New Version
1	MSDXLMXXXX	POI-555	C	D
2	MSDXLFXXXX	POI-555	C	D

Reason of change:

☐Customer requirement (list the feasibility analysis of customer specification: _____)

☐Supplier request (list the PCR number: _____)

☐internal improvement ☐corrective ■other

Please describe here in detail:

Based on customer feedback and the principle of continuous improvement, our company has decided to upgrade and optimize the packaging method for MSDXL plugs and MSDXL sockets, in order to enhance the protection effect of the products.

Change level and impact assessment (Please tick in the appropriate position)

Change level	Change content	Concerned area(Shenzhen, Hermosillo, Chennai)	Whether to notify the customer
Level 1	☐Operator change		☐It is not necessary to notify the customer for approval
	☐Correct the clerical errors of the drawing, BOM, etc., and this change will not affect the production process		
Level 2	☐Change of Main production equipment or tools/Jigs		☐Customers should be notified for approval ☐It is not necessary to notify the customer for approval, the reasons ar as follows:
	☐Change of main measuring equipment or tools/Jigs		
	☐Appearance changes that do not affect product functions		
	☐Changes in production process or processing technology		
	☐Product structure or specification changes that have not been transferred to mass production		
	☐Product structure or specification changes that have been transferred to mass production		
	☐Supplier's production process change or supplier's production site change or addition or replacement of suppliers		
Level 3	☐Change of production site		■Customers should be notified for approval
	☐Product material changes		
	■Change of packaging method		
	☐Changes proposed by the customer		

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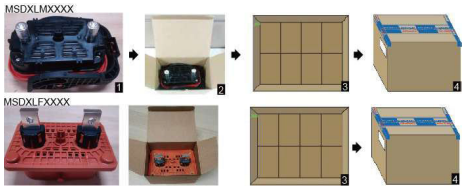
Before change	After change
 1. Product illustration 2. Each product is placed in one box. 3. Place the packaging boxes into the outer box. Put 8 boxes on each layer, and place 3 layers in each carton. 4. After packing, attach the outer carton label.	 1. Product Illustration 2. Two products are placed in one box, separated by small cardboard pieces. They are then placed in a vacuum bag for vacuum sealing and labeled with inner packaging labels. 3. Place the outer box flat on top of the inner packaging box. Put 6 boxes on each layer, and place 2 la Use flat cards to separate each layer. 4. Place the flat cardboard on the top layer of the box, seal it, and then attach the outer box label.

Disposition of old materials	Expect date to switch to new material
☐Rework ☐Use as it is ☐scrap ■Other (please describe)：Old material products are placed in PE bags and then packed into box. ☐N/A	October 30th 2026

Approval by the supervisor of requester.:	Approval by the head manager of the request dept.:
Star	Star

Customer approval：

☐Approved ☐No approved ☐Conditional approval（please describe）：

Signature： Date：

Remark:

P/N	Description
MSDXLM000	MSDXL Plug
MSDXLM160	MSDXL Plug
MSDXLM250	MSDXL Plug
MSDXLM350	MSDXL Plug
MSDXLM315	MSDXL Plug
MSDXLM630	MSDXL Plug
MSDXLF000R	MSDXL Socket
MSDXLF000F	MSDXL Socket