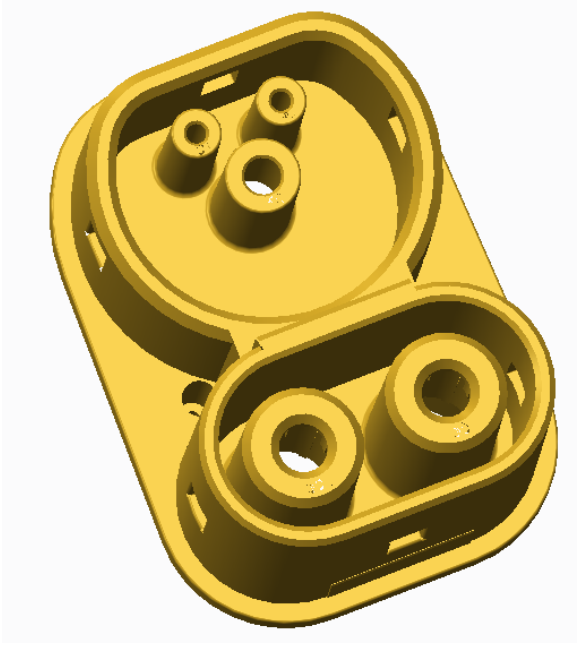
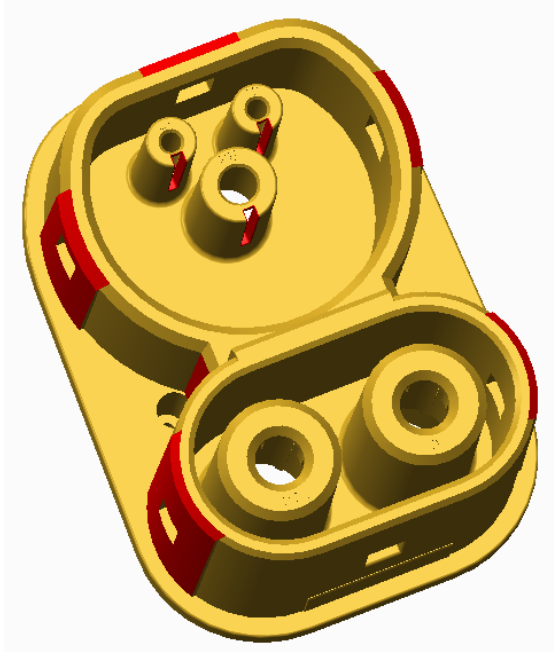


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Engineering Change Request		ECR Number		R10603W
Initiator:		Scott		Date:
				2026/09/02
Part number description				
Item	K3 Code material part numbers	Drawing/ Doc Number	Version of current related document	New Version
1	HVCOCMCR8PFXXXLXXX Series	/	/	/
Reason of change:				
☐ Customer requirement (list the feasibility analysis of customer specification: _____)				
☐ Supplier request (list the PCR number: _____)				
☐ internal improvement ☐ corrective ☒ other				
Please describe here in detail:				
Upgrade the interface of CCS2 plug to meet the IECPAS63472-2023interface. Meanwhile, drainage channels shall be added at the CP/PP/PE locations without any impact on the existing functions				
Change level and impact assessment (Please tick in the appropriate position)				
Change level	Change content	Concerned area(Shenzhen, Hermosillo, Chennai)	Whether to notify the customer	
Level 1	☐ Operator change		☐ It is not necessary to notify the customer for approval	
	☐ Correct the clerical errors of the drawing, BOM, etc., and this change will not affect the production process			
Level 2	☐ Change of Main production equipment or tools/Jigs		☒ <u>Customers should be notified for approval</u> ☐ <u>It is not necessary to notify the customer for approval, the reasons are as follows:</u>	
	☐ Change of main measuring equipment or tools/Jigs			
	☐ Appearance changes that do not affect product functions			
	☐ Changes in production process or processing technology			
	☐ Product structure or specification changes that have not been transferred to mass production			
	☒ Product structure or specification changes that have been transferred to mass production			
Level 3	☐ Supplier's production process change or supplier's production site change or addition or replacement of suppliers		☐ Customers should be notified for approval	
	☐ Change of production site			
	☐ Product material changes			
	☐ Change of packaging method			
	☐ Changes proposed by the customer			

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Before change 	After change 1.Added reinforcement bars 	
Disposition of old materials ☐ Rework ☒ Use as it is ☐ scrap ☐ Other (please describe): _____ ☐ N/A		Expect date to switch to new material 2027/3/4 Nick
Approval by the supervisor of requester.: <i>Jack</i>	Approval by the head manager of the request dept.: <i>Cheng Huang</i>	
Customer approval: ☐ Approved ☐ No approved ☐ Conditional approval (please describe) : Signature: _____ Date: _____		
Remark:		

Dear Customer,

Upgrade the interface of CCS2 plug to meet the IEC PAS 63472-2023 interface. Meanwhile, drainage channels shall be added at the CP/PP/PE locations without any impact on the existing functions.

Attached pls find the ECR, pls kindly note and help inform your end customer to sign back within 2 weeks if no problem, no response **within 2 weeks** will be deemed as consent.

Thank you

Related your PN as below:

P/N	Description
HVCOCMCTR8PF506L5000	IEC COMBO 40A PLUG/HVCOCMCTR8PF506L5000 CABLE ASSEMBLY
HVCOCMCTR8PF510L4500	CCS2 65A COMBO PLUG POTTING/HVCOCMCTR8PF510L4500/L=4.5M CABLE ASSEMBLY

Amphenol PCD Shenzhen holiday schedule for Mid-Autumn Festival and China's National Day as below:

Mid-Autumn Festival: Sep 25 - Sep 27

National Day: Oct 1 - Oct 7

Sandy Xia | Amphenol PCD Shenzhen