

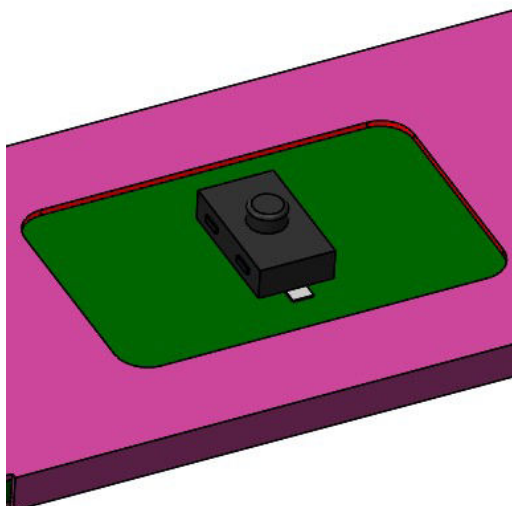
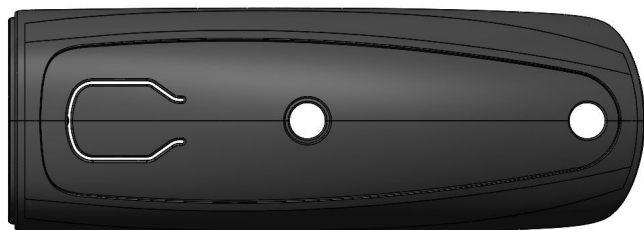
Amphenol PCD

Engineering Change Request		ECR Number	R10544W
Initiator:	Tom	Date:	26.8.31
Part number description			
Item	K3 Code material part numbers	Note	
1	HVCON1 Series AC plug	Detailed model information see the attachment	
2	HVCON1&2 Series DC plug	Detailed model information see the attachment	
Reason of change:			
☐ Customer requirement (list the feasibility analysis of customer specification: _____)			
☐ Supplier request (list the PCR number: _____)			
☒ internal improvement ☐ corrective ☐ other			
Please describe here in detail:			
<u>ITEM1-2. Improve product waterproof performance.</u>			
Change level and impact assessment (Please tick in the appropriate position)			
Change level	Change content	Concerned area (Shenzhen, Hermosillo, Chennai)	Whether to notify the customer
Level 1	☐ Operator change		☐ It is not necessary to notify the customer for approval
	☐ Correct the clerical errors of the drawing, BOM, etc., and this change will not affect the production process		
Level 2	☐ Change of Main production equipment or tools/Jigs		☒ Customers should be notified for approval ☐ It is not necessary to notify the customer for approval, the reasons are as follows:
	☐ Change of main measuring equipment or tools/Jigs		
	☐ Appearance changes that do not affect product functions		
	☐ Changes in production process or processing technology		
	☐ Product structure or specification changes that have not been transferred to mass production		
	☒ Product structure or specification changes that have been transferred to mass production		
Level 3	☐ Supplier's production process change or supplier's production site change or addition or replacement of suppliers		☐ Customers should be notified for approval
	☐ Change of production site		
	☐ Product material changes		
	☐ Change of packaging method		
	☐ Changes proposed by the customer		

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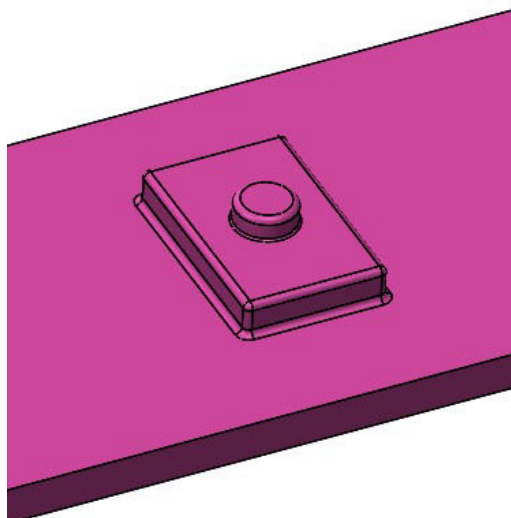
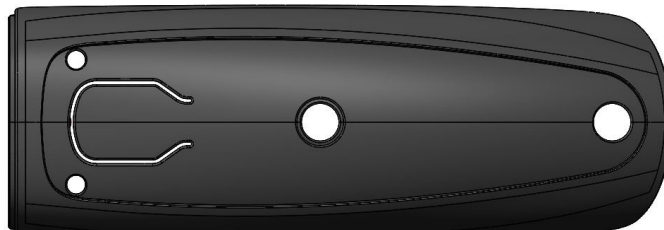
Before change

ITEM1-2.



After change

ITEM1-2.



Adding small holes and switch protective covers improves the product's waterproof performance.

Disposition of old materials

☐ Rework ☒ Use as it is ☐ scrap

☐ Other (please describe):_____.

☐ N/A

Expect date to
switch to new
material

Sep 2026

Approval by the supervisor of requester.:

rock.chen

Derek

Approval by the head manager of the request dept.:

Changshuang

Customer approval:

☐ Approved ☐ No approved ☐ Conditional approval (please describe) :

Signature:

Date :

Remark:

HVCON1MB250APL6000U
HVCON1MB380APL6000U
HVCON1MB380APL2000
HVCON1MB50APL5000UCD