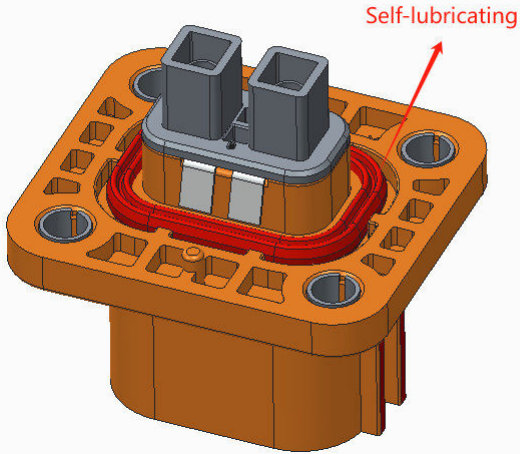
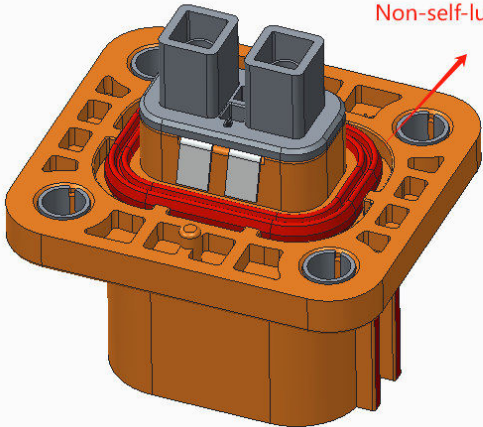


# Amphenol PCD

<b>Engineering Change Request</b>		ECR Number	R10200W	
Initiator:	Holiday	Date:	2026.04.17	
Part number description				
Item	K3 Code <b>material part numbers</b>	Drawing/ Doc Number	Version of current related document	New Version
1	HVSL282系列	C- HVSL282022X	K	N/A
2		C- HVSL282022X-ND	E	N/A
Reason of change:				
<input type="checkbox"/> Customer requirement (list the feasibility analysis of customer specification: _____)				
<input type="checkbox"/> Supplier request (list the PCR number: _____ )				
<input checked="" type="checkbox"/> internal improvement <input type="checkbox"/> corrective <input type="checkbox"/> other				
<u>Please describe here in detail:</u>				
<p>The HVSL282 socket series optimizes the oil-based sealing ring to prevent foreign matter from adhering to it. The sealing ring has been changed from self-lubricating to non-self-lubricating, which has no impact on the function or appearance of the finished product.</p>				
Change level and impact assessment (Please tick in the appropriate position)				
Change level	Change content	Concerned area(Shenzhen, Hermosillo, Chennai)	Whether to notify the customer	
Level 1	<input type="checkbox"/> Operator change		<input type="checkbox"/> It is not necessary to notify the customer for approval	
	<input type="checkbox"/> Correct the clerical errors of the drawing, BOM, etc., and this change will not affect the production process			
Level 2	<input type="checkbox"/> Change of Main production equipment or tools/Jigs		<input checked="" type="checkbox"/> <u>Customers should be notified for approval</u> <input type="checkbox"/> <u>It is not necessary to notify the customer for approval, the reasons are as follows:</u>	
	<input type="checkbox"/> Change of main measuring equipment or tools/Jigs			
	<input type="checkbox"/> Appearance changes that do not affect product functions			
	<input checked="" type="checkbox"/> Changes in production process or processing technology			
	<input type="checkbox"/> Product structure or specification changes that have not been transferred to mass production			
Level 3	<input type="checkbox"/> Product structure or specification changes that have been transferred to mass production		<input type="checkbox"/> Customers should be notified for approval	
	<input type="checkbox"/> Supplier's production process change or supplier's production site change or addition or replacement of suppliers			
	<input type="checkbox"/> Change of production site			
Level 3	<input type="checkbox"/> Product material changes			
	<input type="checkbox"/> Change of packaging method			
	<input type="checkbox"/> Changes proposed by the customer			

# Amphenol PCD

<p>Before change</p> <p>The panel sealing ring is a self-lubricating sealing ring.</p> 	<p>After change</p> <p>The panel seal has been changed to a non-self-lubricating seal, which will not contain silicone oil. The structure, appearance, and function remain unchanged.</p> 
<p>Disposition of old materials</p> <p> <input type="checkbox"/> Rework            <input checked="" type="checkbox"/> Use as it is            <input type="checkbox"/> scrap  <input type="checkbox"/> Other (please describe): _____  <input type="checkbox"/> N/A       </p>	<p>Expect date to switch to new material</p> <p><u>2026.06.30</u></p>
<p>Approval by the supervisor of requester.:</p> <p><i>Sentao</i>                      <i>Derek</i></p>	<p>Approval by the head manager of the request dept.:</p> <p><i>Changhong</i></p>
<p>Customer approval:</p> <p> <input type="checkbox"/> Approved            <input type="checkbox"/> No approved            <input type="checkbox"/> Conditional approval (please describe) :          Signature: _____                      Date: _____       </p>	
<p>Remark:</p>	

Hi Karen,

Please refer to attached ECR that the HVSL282 socket series optimizes the oil-based sealing ring to prevent foreign matter from adhering to it. The sealing ring has been changed from self-lubricating to non-self-lubricating, which has no impact on the function or appearance of the finished product.

Product you ordered is HVSL282042A1 , please send your related persons and customers, and please sign back attached ECR within two weeks. Thanks!

Best Regards,

**Anna Zeng | Amphenol PCD Shenzhen**