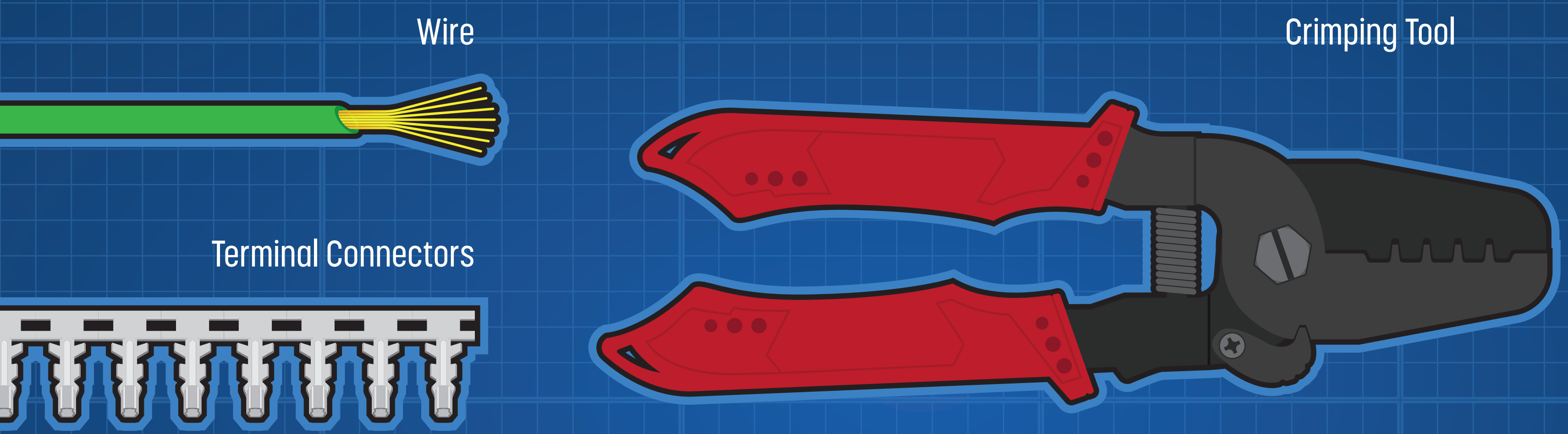


Terminating Wires by **CRIMPING**

An **electrical crimp** is a type of solderless electrical connection used to terminate stranded wire.



1

Strip 3mm of insulation from the stranded wire.

Then, twist the end of the wire to group the strands together.

2

Break off the terminal connector and place inner wings into appropriate slot of crimping tool.

3

Place wire in up to the insulation, and crimp inner wings around the wire strands.

4

Place outer wings into appropriate slot of crimping tool (size up if necessary) and crimp outer wings around insulation.