JST FRANCE S.A.S.	PRODUCT / PROCESS CHANGE NOTIFICATION	JF26-031

Complete this form and email to your customer organization whenever customer notification is required by the PPAP Manual in Table 3.1.
Your customer will respond back with an acknowledgement and may request additional change clarification or PPAP submission requirements.

To:	**Quality / Purchasing department**			**Customer:**	**TTi (1834)**
Organization Part Number :	**S3B-XH-SM4-M-TB (LF)(SN)** **S3B-XH-SM4-TB (LF)(SN)** **S4B-XH-SM4-TB (LF)(SN)** **S4B-XH-SM4-M-TB (LF)(SN)** **S6B-XH-SM4-TB (LF)(SN)** **S2(5.0)B-XH-SM4-TB (LF)(SN)** **S4B-XH-SM4-G-TB (LF)(SN)** **BM02B-ASRS-TF (LF)(SN)** **BM03B-ASRS-TF (LF)(SN)** **BM04B-ASRS-TF (LF)(SN)**			**Customer Plants Affected:**	**TTi (1834)**
Customer Part Number :	**XH Headers** **ASR Headers**			Purchase Order Number :	//
Engineering Revision Level :	//	Dated:	//	Application :	Automotive
Engineering Revision Level :	//	Dated:	//		
Safety and/or government regulation :	//				

ORGANIZATION MANUFACTURING INFORMATION

Name:	JST France SAS	Code:	DUNS 500922455
Street Address:	ZI Vitry Marolles Rue de la Violette BP60023		
City, State & Zip:	Vitry le françois 51300 - France		

Design Responsibility:	**Organization Change That May Affect End Item:**	**Change Type** (check all that apply)	
☐ Customer	☐ Product Change	☐ Materials	☐ Location
☑ Organization	☐ Engineering Drawing Change	☐ Functional	☑ Other
	☐ New or Revised Subcomponent	☐ Dimensional	

Expected PPAP Completion/Submission Date: /

DETAILED DESCRIPTION OF PRODUCT/PROCESS CHANGE:

According to G25-00688
The reel size, winding quantity and outer box size is modified

Connector	Item	Reel size	Quantity per reel (pcs)	Outer box size (cm)
XH	Before change	ϕ330 mm	500	34 × 34 × 21.3
	After change	ϕ380 mm	800	38.7 × 38.7 × 22.5
ASR	Before change	ϕ330 mm	3,500	34 × 34 × 21.3
	After change	ϕ380 mm	5,000	38.7 × 38.7 × 22.5

Planned Date of Implementation: **May 2025**

DECLARATION:

I hereby certify that representative samples will be manufactured using the revised product and/or process and verified, where appropriate, for dimensional change, appearance change, physical property change, functionally for performance and durability. I also certify that documented evidence of such compliance is on file and available for customer review.

Explantion/Comments:

Name:	BPO	**Title:**	Quality
Phone No:	+33 (0)3 26 72 45 03		
E-mail:	bponcet@jst.fr	**Date:**	**05/10/2026**

NOTE: Please submit this notification at least 6 weeks prior to the planned change implementation!
Unless written feedback under 8 weeks starting submission date, this PCN will be considered as tacit renewal

CUSTOMER REQUIREMENT AND APPROVAL:

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J.S.T. Mfg. Co., Ltd.

Title of Document:	***Request for Change***	Issue No. G25-00688	Rev. 0
Customer:		Issue date: January 30, 2025	
Title subject:	XH and ASR Connectors**:** Change in packaging specifications for embossed-taping products	Revision date:	

The change in packaging specifications for embossed-taping products of XH and ASR connectors was requested in Request for Change No. G22-07915, issued in December 2022.
However, due to difficulties in procuring the current packaging materials, we are resubmitting this request and would appreciate your prompt approval.

1. Target product

XH connector SMT type Header, ASR connector Header
(See the appendix for the part numbers.)

2. Timing of implementation

Request for change starting from shipments in May 2025.
(However, the change will be implemented after customer approval.)

3. Details of the change

The reel size, winding quantity, and outer box size of the aforementioned products shall be changed as follows.
The number of reels in the carton box remains unchanged.

Connector	Item	Reel size	Quantity per reel (pcs)	Outer box size (cm)
XH	Before change	ϕ330 mm	500	34 × 34 × 21.3
	After change	ϕ380 mm	800	38.7 × 38.7 × 22.5
ASR	Before change	ϕ330 mm	3,500	34 × 34 × 21.3
	After change	ϕ380 mm	5,000	38.7 × 38.7 × 22.5

4. Reason for the change

In order to improve the productivity, this measure shall be taken.

Your thought understanding and consideration would be very much appreciated.

-End-

Prepared by:	Checked by:	Reviewed by:	Approved by:
Y. Wada	*K. Murata*	-	*M. Araki*

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G25-00688 Appendix List of target products

Series	Target product
XH	S3B-XH-SM4-M-TB (LF)(SN)
	S3B-XH-SM4-TB (LF)(SN)
	S4B-XH-SM4-TB (LF)(SN)
	S4B-XH-SM4-M-TB (LF)(SN)
	S6B-XH-SM4-TB (LF)(SN)
	S2(5.0)B-XH-SM4-TB (LF)(SN)
	S4B-XH-SM4-G-TB (LF)(SN)
ASR	BM02B-ASRS-TF (LF)(SN)
	BM03B-ASRS-TF (LF)(SN)
	BM04B-ASRS-TF (LF)(SN)