

T322 & T323 MIL-PRF-49137/1 and /5 (CX01 & CX05 Style)

Overview

The T322 and T323 series of molded axial capacitors are qualified under MIL-PRF-49137/1 and 5 as Military Style CX01 and CX05. They are designed specifically for high-speed automatic insertion applications. These capacitors offer an extremely high capacitance-to-volume ratio while still maintaining excellent performance characteristics. Supplied in six axial lead tubular case sizes, these capacitors are ideally suited for use in printed wiring boards and all applications requiring a high degree of packaging density.

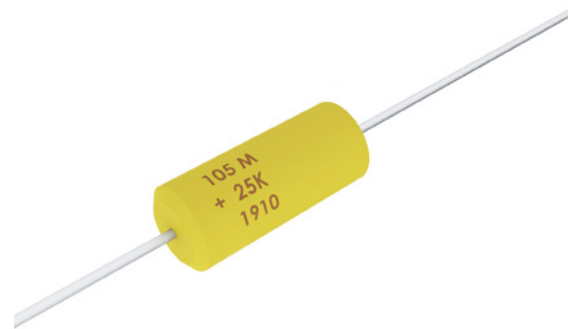
The T322/T323 capacitor dimensions and tight lead wire-to-body concentricity permit installation by the same automatic insertion equipment used for diodes and resistors. The gold-colored epoxy permits laser marking with outstanding permanency and legibility.

Benefits

- Taped and reeled per EIA Specification RS-296
- Laser-marked case
- Qualified to MIL-PRF-49137/1 and 5 (CX01 and CX05 Style)
- Capacitance values of 0.1 to 330 μ F
- Tolerances of $\pm 5\%$, $\pm 10\%$ and $\pm 20\%$ (M and K only tolerances available for T323 Series)
- Voltage rating of 2 – 50 VDC
- Operating temperature range of -55°C to $+125^{\circ}\text{C}$
- Case sizes: A, B, C, D, E, F

Applications

Typical applications include decoupling, blocking, bypassing and filtering in commercial computers, data processing, communications, and other electronic equipment. This product is well-suited for decoupling required by high speed computers due to its low ESR/impedance at high frequencies.



Ordering Information

T	32X	A	105	M	035	A	T	
Capacitor Class	Series	Case Size	Capacitance Code (pF)	Capacitance Tolerance	Rated Voltage (VDC)	Failure Rate/Military Product	Termination Finish	Packaging
T = Tantalum	Axial Molded Polar Solid Tantalum. Insert appropriate number to replace letter "X" 322 = Commercial Grade Series 323 = Qualified under MIL-PRF-49137/1 and 5 (CX01/CX05 Style)	A B C D E F	First two digits represent significant figures. Third digit specifies number of zeros to follow.	J = $\pm 5\%^{*1}$ K = $\pm 10\%$ M = $\pm 20\%$	002 = 2 004 = 4 006 = 6 010 = 10 015 = 15 020 = 20 025 = 25 035 = 35 050 = 50	Not Applicable	S = Standard (solder-coated nickel) T = 100% tin (Sn)- plated ^{*2}	Blank = Bulk 7200 = Reel

^{*1} J Tolerance available in T322 series only

^{*2} T Lead termination option available for T322 series only

MIL-PRF-49137/1/5 (CX01 and CX05 Style)

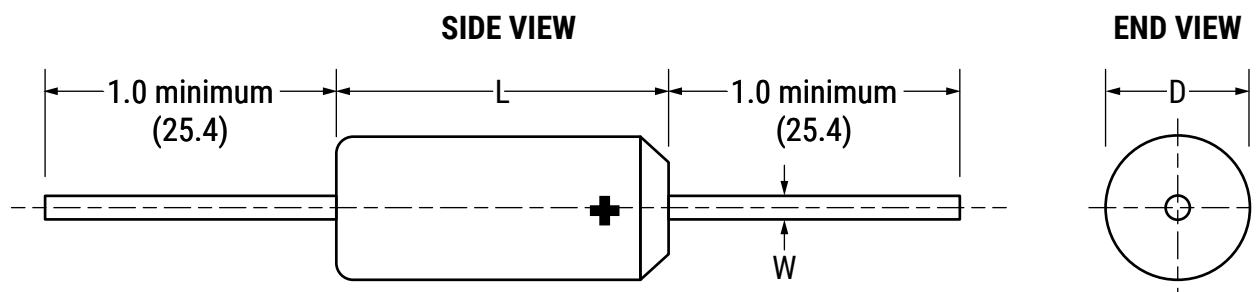
CX01	D	475	K
Style	Rated Voltage (VDC)	Capacitance Code (pF)	Capacitance Tolerance
CX = Capacitors, Solid Electrolyte, Tantalum, Polar, Molded, Nonhermetically Sealed. 01 / 05 = Style	D = 6 F = 10 H = 15 J = 20 K = 25 M = 35 N = 50	First two digits represent significant figures. Third digit specifies number of zeros to follow.	K = $\pm 10\%$ M = $\pm 20\%$

Performance Characteristics

Item	Performance Characteristics
Operating Temperature	-55°C to 125°C
Rated Capacitance Range	0.1 – 330 µF at 120 Hz/25°C
Capacitance Tolerance	J Tolerance (5%), K Tolerance (10%), M Tolerance (20%)
Rated Voltage Range	2 – 50 V
DF (120 Hz at 25°C)	Refer to Part Number Electrical Specification Table
ESR and Impedance (100 kHz at 25°C)	Refer to Part Number Electrical Specification Table (for reference only)
Leakage Current	Refer to Part Number Electrical Specification Table (rated voltage up to +85°C and 2/3 of rated voltage applied at 125°C)

Dimensions – Inches (Millimeters)

Metric will govern



Case Size	D Maximum	L Maximum	W
A	0.095 (2.41)	0.260 (6.60)	0.020 (0.51)
B	0.110 (2.79)	0.290 (7.37)	0.020 (0.51)
C	0.180 (4.57)	0.345 (8.76)	0.020 (0.51)
D	0.180 (4.57)	0.420 (10.67)	0.020 (0.51)
E	0.280 (7.11)	0.530 (13.46)	0.025 (0.64)
F	0.300 (7.62)	0.710 (18.03)	0.025 (0.64)

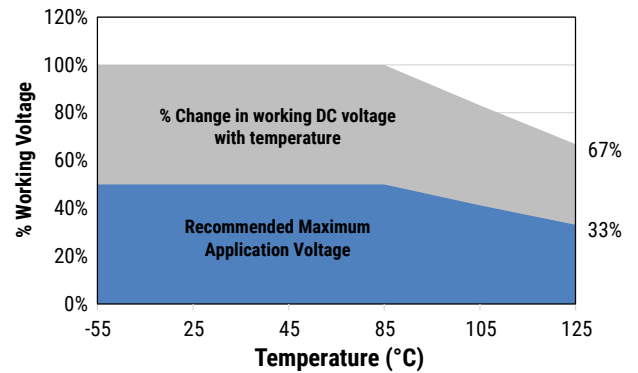
CX Style

KEMET Case Size	Style	MIL Case Size	Dimensions		
			D	L	W
A	CX01 / CX05	A	0.085 ±0.015 (2.16±0.38)	0.250 ±0.020 (6.35±0.51)	0.020 ±0.002 (0.51 ±.050)
B		A ¹ /B	0.100 ±0.015 (2.54±0.38)	0.280 ±0.020 (7.11±0.51)	0.020 ±0.002 (0.51 ±.050)
C		C	0.170 ±0.015 (4.32±0.38)	0.335 ±0.020 (8.51±0.51)	0.020 ±0.002 (0.51 ±.050)
D		D	0.170 ±0.015 (4.32±0.38)	0.410 ±0.020 (10.41±0.51)	0.020 ±0.002 (0.51 ±.050)

*1 There may be a disconnect between the Case Size Designator in MIL-PRF-49137/1 for the CX01 Style but dimensionally, the KEMET Case Size meets the dimensional requirements of the MIL-PRF.

Recommended Voltage Derating Guidelines

	-55°C to 85°C	85°C to 125°C
% Change in working DC voltage with temperature	V_R	66% of V_R
Recommended Maximum Application Voltage	50% of V_R	33% of V_R



Ripple Current/Ripple Voltage

Permissible AC ripple voltage and current are related to equivalent series resistance (ESR) and the power dissipation capabilities of the device. Permissible AC ripple voltage that may be applied is limited by following criteria:

1. Dissipated power must not exceed the limits specified for the Series.
2. The positive peak AC voltage plus the DC bias voltage, if any, must not exceed the DC voltage rating of the capacitor.
3. The negative peak AC voltage in combination with bias voltage, if any, must not exceed the allowable limits specified for reverse voltage.

Thermal capacities for the various case sizes have been determined empirically and are listed below. The “ripple voltage” permissible may be calculated from the impedance and ESR data shown in the respective product section.

Temperature Compensation Multipliers for Maximum Power Dissipation		
T ≤ 25°C	T ≤ 85°C	T ≤ 125°C
1.00	0.90	0.40

T= Environmental Temperature

The maximum power dissipation rating must be reduced with increasing environmental operating temperatures. Refer to the Temperature Compensation Multiplier table for details.

Case Size	Maximum Power Dissipation (Pmax) Watts at 25°C
A	0.060
B	0.070
C	0.080
D	0.090
E	0.100
F	0.110

Using the P max of the device, the maximum allowable rms ripple current or voltage may be determined.

$$I(max) = \sqrt{P_{max}/R}$$

$$E(max) = Z \sqrt{P_{max}/R}$$

I = rms ripple current (amperes)

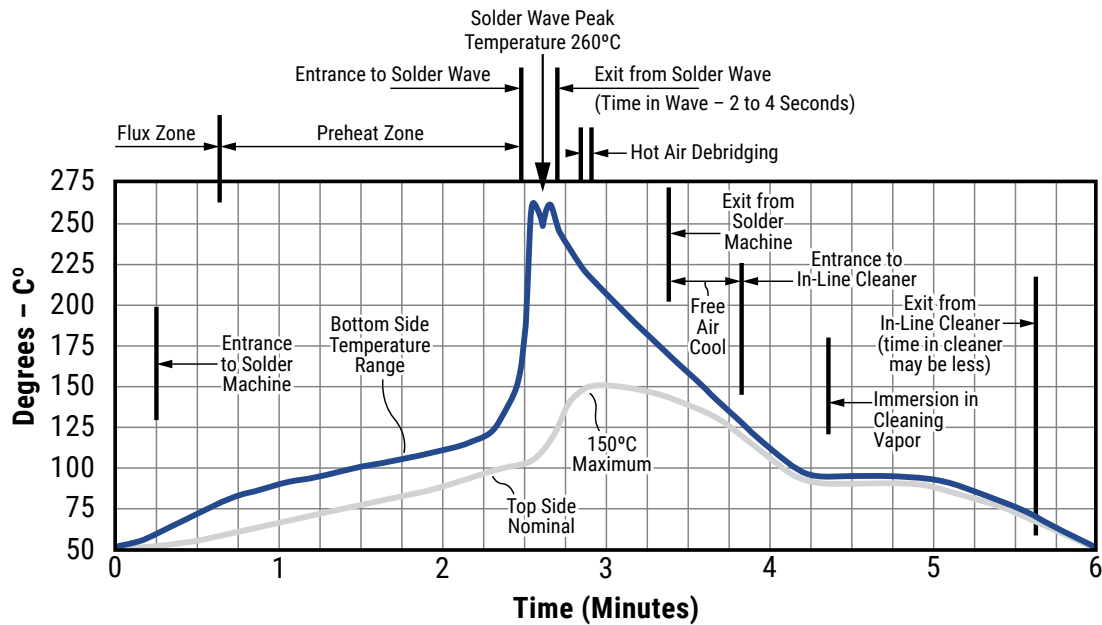
E = rms ripple voltage (volts)

P max = maximum power dissipation (watts)

R = ESR at specified frequency (ohms)

Z = Impedance at specified frequency (ohms)

Optimum Solder Wave Profile

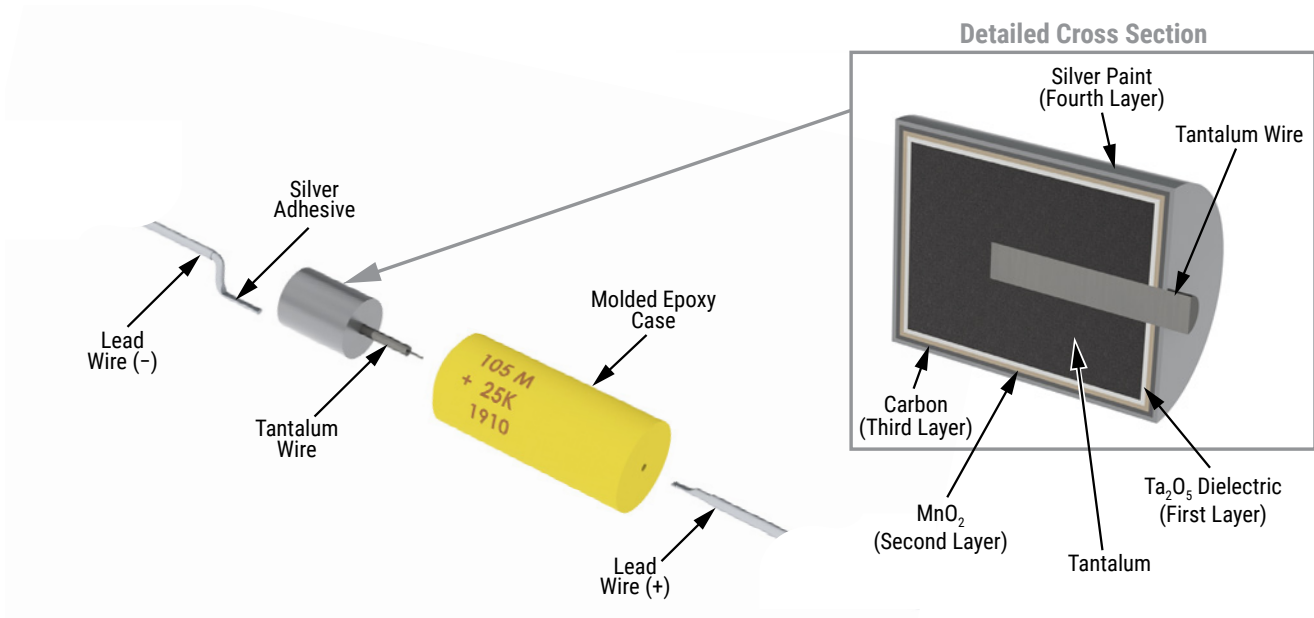


Reverse Voltage

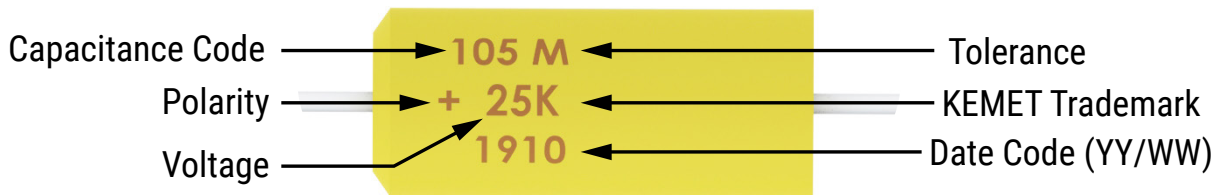
Although these are polar capacitors, some degree of transient voltage reversal is permissible, as seen below. The capacitors should not be operated continuously in reverse mode, even within these limits.

Temperature (°C)	Percentage of Rated Voltage
+25	15
+85	5
+125	1

Construction



Capacitor Marking



Storage

Tantalum hermetically sealed capacitors should be stored in normal working environments. While the capacitors themselves are quite robust in other environments, solderability will be degraded by exposure to high temperatures, high humidity, corrosive atmospheres, and long term storage. In addition, packaging materials will be degraded by high temperature – reels may soften or warp and tape peel force may increase. KEMET recommends that maximum storage temperature not exceed 40°C and maximum storage humidity not exceed 60% relative humidity. Temperature fluctuations should be minimized to avoid condensation on the parts and atmospheres should be free of chlorine and sulphur bearing compounds. For optimized solderability capacitors stock should be used promptly, preferably within three years of receipt.

Tape & Reel Packaging Information

KEMET offers standard reeling of Solid Tantalum Capacitors for automatic insertion or lead forming machines per EIA Specification RS-296.

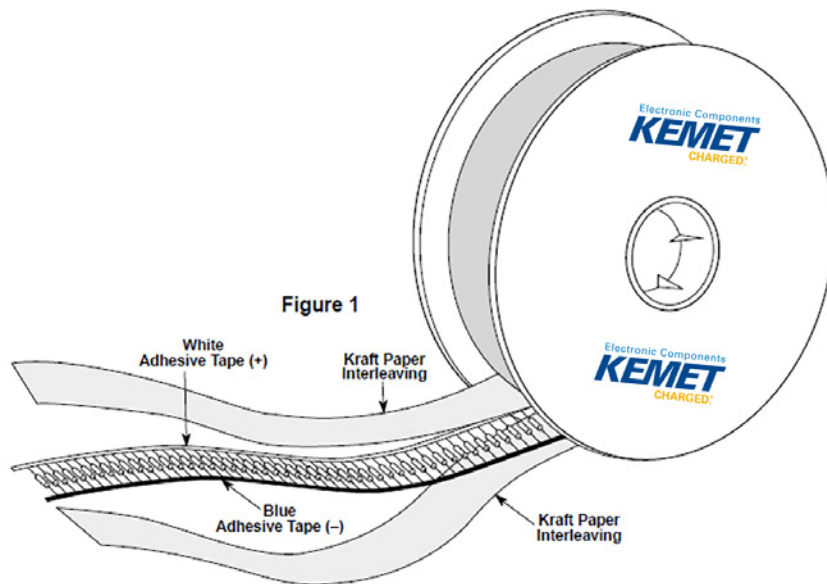


Table 2 – Packaging Quantity

Case Size	Standard Bulk Quantity	Standard Reel Quantity	Reel C-Spec	Ammo Pack Quantity	Ammo Pack C-Spec
A	300	4,500	C-7200	2,000	C-7293
B	250	4,000		2,000	Class I
C	100	2,500		1,000	C-7442
D	100	2,500		1,000	Class II
E	100	500		250	C-7443
F	100	500		250	Class III

Figure 2

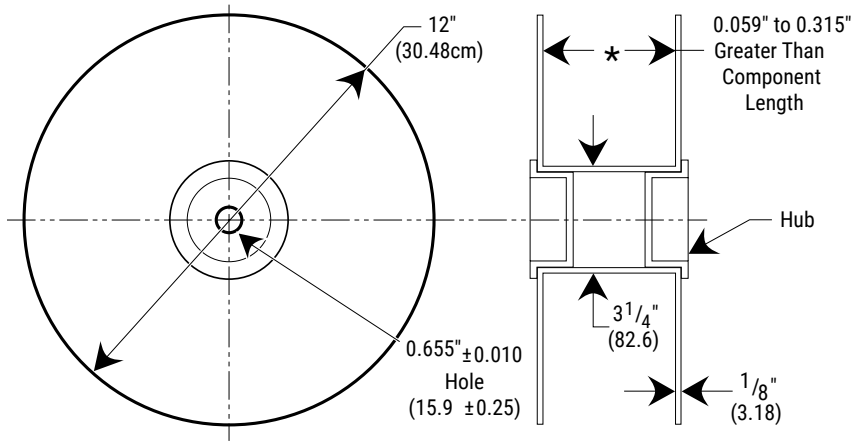


Figure 3

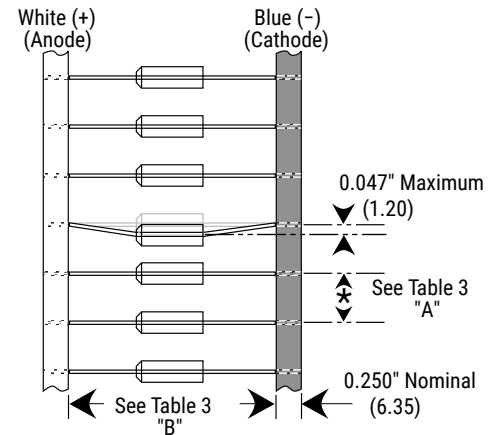


Table 3 – Tape Dimensions

Dimensions in Inches (& Millimeters)

BODY DIAMETER	A PITCH ±0.020 (0.5)	B INSIDE TAPE SPACING
≤ 0.197 (5.0)	0.200 (5.0)	2.063 (52.4) +0.079, -0.039 (+2.0, -1.0)
0.198 (5.0) to 0.394 (10.0)	0.400 or (10.0)	2.874 (73) +/0.059

Capacitors are reeled so that positive leads are oriented as shown in Figure 3. Kraft paper (50 lbs. test minimum) is inserted between the layers of capacitors wound on reels for component pitch ≤ 0.200" sizes and corrugated paper (70 lbs. test minimum), single faced is inserted for component pitch ≥ 0.400" sizes. Capacitor lead length may extend only a maximum of 0.031" (0.8 mm) beyond the tape's edges. Capacitors are centered in a row between the two tapes and will deviate only ±0.031" (0.79 mm) from the row center.

Figures 1 and 2 show the KEMET standard chipboard tape reel.

A minimum of 36" (91.5 cm) leader tape is provided at each end of the reeled capacitors.

Universal splicing clips are used to connect the tape.

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